



GS-24 Assembly Instructions

Workbench Components:

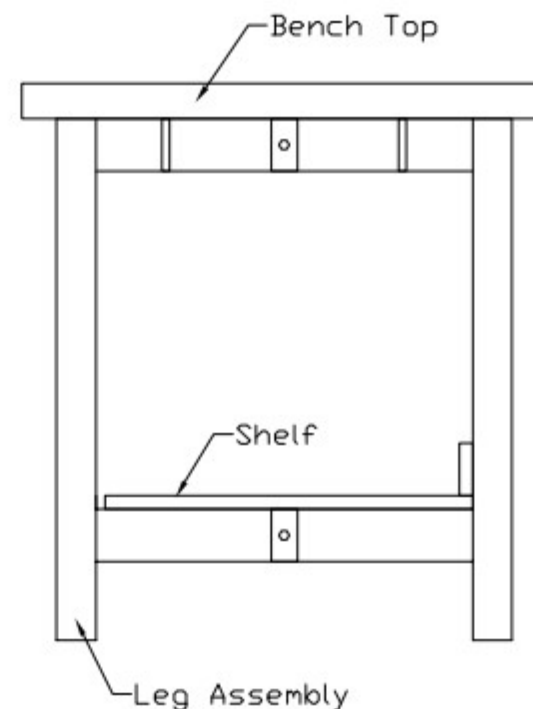
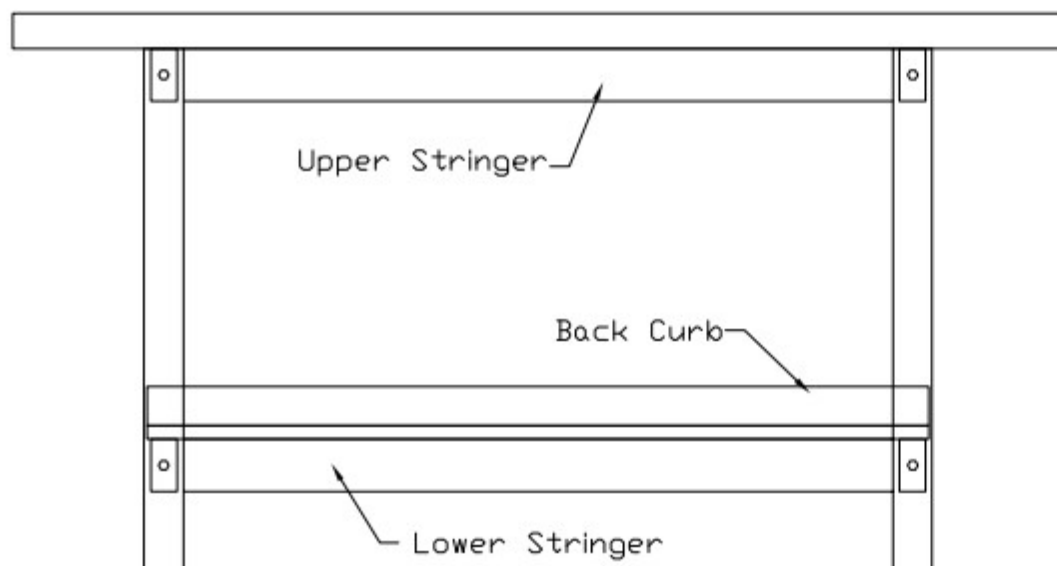
- (1) Workbench Top
- (2) Leg Assemblies
- (1) Upper Stringer
- (1) Lower Stringer
- (1) Lower Shelf w/ Curb

Standard Included Hardware:

- (4) 5/16"-18 x 4" Hex Head Bolts
- (4) 5/16" Washers
- (4) 5/16"-18 Square Nuts
- (10) #8 x 1-1/4" Flat Head Screws
- (2) #8 Finish Washers
- (6) Bent Washers
- (12) #10 x 5/8" Pan Head Screws

Required Tools:

- Drill
- #2 Square Bit
- 5/16" Drill Bits
- Socket Wrench
- 1/2" & 9/16" Sockets



GS-24 Assembly Instructions (cont...)

STANDARD WORKBENCH ASSEMBLY:

1. Left and right leg assemblies are pre-assembled. Loosely bolt the upper stringer to the left and right leg assemblies using the 5/16" x 4" hex head cap screws, flat washers, and square nuts.
2. Bolt the lower stringer to the left and right leg assemblies using the 5/16" x 4" hex head cap screws, flat washers, and square nut. Tighten all bolts.
3. Position the shelf on the lower spreaders of the leg assemblies and attach using the #8 x 1-1/4" flat head screws. Attach the shelf curb to the shelf using the #8 x 1-1/4" flat head screws and #8 finish washers. Then attach the shelf curb to the legs using the #8 x 1-1/4" flat head screws.
4. Lay the benchtop upside down on a smooth, soft surface. Turn the base over and center it on the top. Use the bent washers to drill 9/64" diameter pilot holes into the upper spreaders of the leg assemblies and the upper stringer (2 bent washers per spreader and stringer). Then secure the base to the top by attaching the bent washers to them using the #10 x 5/8" pan head screws.