



by Stevens Industries, Inc.

ATTENTION

Please unpack and assemble in an area away from children's activities. Remove all tools and excess materials from work area after assembly of unit is complete. Dispose of pallet and packaging materials in an environmentally friendly manner. If any parts are missing or damaged, please call

When ordering parts, give the Model Number and Color of the unit.



CAUTION – CHOKING HAZARD

Adult assembly required due to presence of small parts and sharp edges.

IMPORTANT!

Assembly must be securely attached to building structure with anchoring devices of appropriate type, size and quantity in accordance with applicable codes and accepted installation practices.

TM2313R
TM2317R

NOTE: ASSEMBLY INSTRUCTIONS REFERENCE ILLUSTRATIONS AND PART NUMBERS FOR THE TM2317R.



TM2313R
2-Level Wall Cabinet

Parts List			
ITEM	QTY	PART #	DESCRIPTION
1	2	41XX-1484	End U
2	1	51XX-1285	Top
3	1	82XX-0183	Door L
4	1	82XX-0184	Door R
5	1	51XX-1283	Bot
6	1	71XX-0648	Back
7	2	61XX-0633	Stringer
8	1	51XX-1284	Shelf Adj
9	4	0361-0329000000	Hinge Blum F/O 120 S/C Dowel
10	4	0361-0333000000	Hinge Mtg Plate Blum 0mm
11	1	0261-1042000000	Lock Deadbolt NI w/Bezel SIAM
12	1	0261-1041000001	Lock Core NI SIAM #001
13	1	0261-0495000000	Strike Plate Lock
14	4	0861-0532000000	Screw Tapp PhFI Zinc #7 X .875
15	2	0861-0063000000	Screw Tapp PhTr Zinc #8 X .62
16	4	0263-1104000000	Bumper Press-In 8 x 2.5mm Head
17	2	0161-0185000000	Pull 128mm Advtg Bntwr MtNi
18	4	0861-0036000000	Screw Mach PhTr Zinc 8-32x1.00
19	1	0263-0296000000	Catch Plate Door Black
20	2	0861-0042000000	Screw Tapp PhFI Zinc #8 X .68
21	4	0263-1267000000	Clip Shlf Clr Twin Pin 3/4-1"
22	12	0861-0203000000	Screw Conn HxDc Ni 7mmx 50mm



TM2317R
3-Level Wall Cabinet

Parts List			
ITEM	QTY	PART #	DESCRIPTION
1	2	41XX-1485	End U
2	1	51XX-1285	Top
3	1	51XX-1283	Bot
4	2	51XX-1284	Shelf Adj
5	1	82XX-0185	Door L
6	1	82XX-0186	Door R
7	1	71XX-0649	Back
8	2	61XX-0633	Stringer
9	1	0261-1042000000	Lock Deadbolt NI w/Bezel SIAM
10	1	0261-1041000001	Lock Core NI SIAM #001
11	1	0261-0495000000	Strike Plate Lock
12	4	0861-0532000000	Screw Tapp PhFI Zinc #7 X .875
13	2	0861-0063000000	Screw Tapp PhTr Zinc #8 X .62
14	4	0263-1104000000	Bumper Press-In 8 x 2.5mm Head
15	1	0263-0296000000	Catch Plate Door Black
16	2	0861-0042000000	Screw Tapp PhFI Zinc #8 X .68
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18	4	0361-0333000000	Hinge Mtg Plate Blum 0mm
19	2	0161-0185000000	Pull 128mm Advtg Bntwr MtNi
20	4	0861-0036000000	Screw Mach PhTr Zinc 8-32x1.00
21	8	0263-1267000000	Clip Shlf Clr Twin Pin 3/4-1"
22	12	0861-0203000000	Screw Conn HxDc Ni 7mmx 50mm

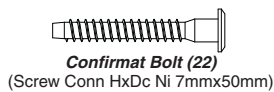


TM2313R – TM2317R

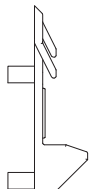
STEP-BY-STEP ASSEMBLY

HARDWARE / TOOLS INCLUDED

(Phillips screwdriver and soft mallet required but not included.)



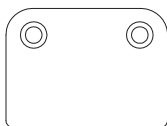
Confirmat Bolt (22)
(Screw Conn HxDc Ni 7mmx50mm)



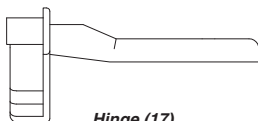
Shelf Clip (21)
(Clip Shlf Clr Twin Pin 3/4-1")



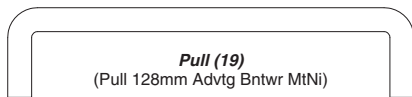
Door Catch Screw (16)
(Screw Tapp PhFI Zinc #8x.68)



Door Catch (15)
(Catch Plate Door Black)



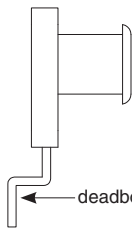
Hinge (17)
(Hinge Blum F/O 120 S/C Dowel)



Pull (19)
(Pull 128mm Advtg Bntwr MtNi)



Pull Screw (20)
(Screw Mach PhTr Zinc 8-32x1.00)



Lock Body (9)
(Lock Deadbolt NI w/Bezel SIAM)



Lock Screw (12)
(Screw Tapp PhFI Zinc #7x.875)



Lock Core (10)
(Lock Core NI SIAM #001)



Lock Catch (11)
(Strike Plate Lock)



Lock Catch Screw (13)
(Screw Tapp PhTr Zinc #8x.62)



Hinge Plate (18)
(Hinge Mtg Plate Blum 0mm)

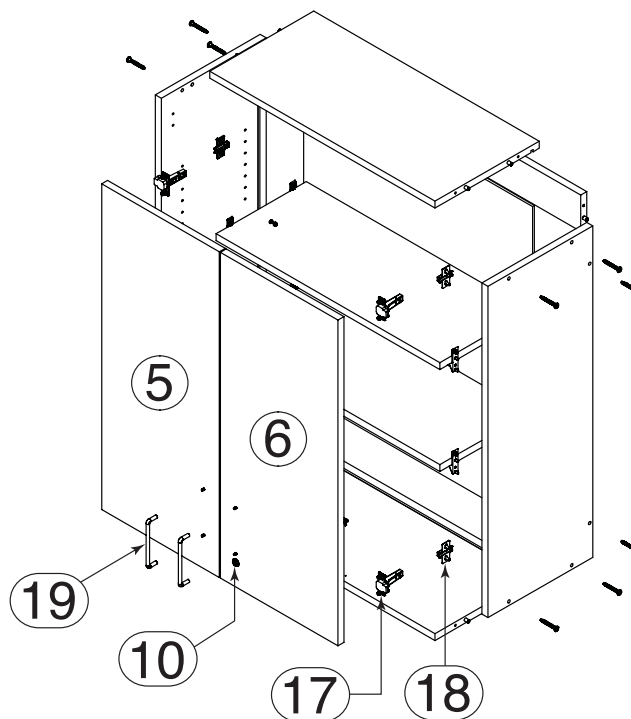
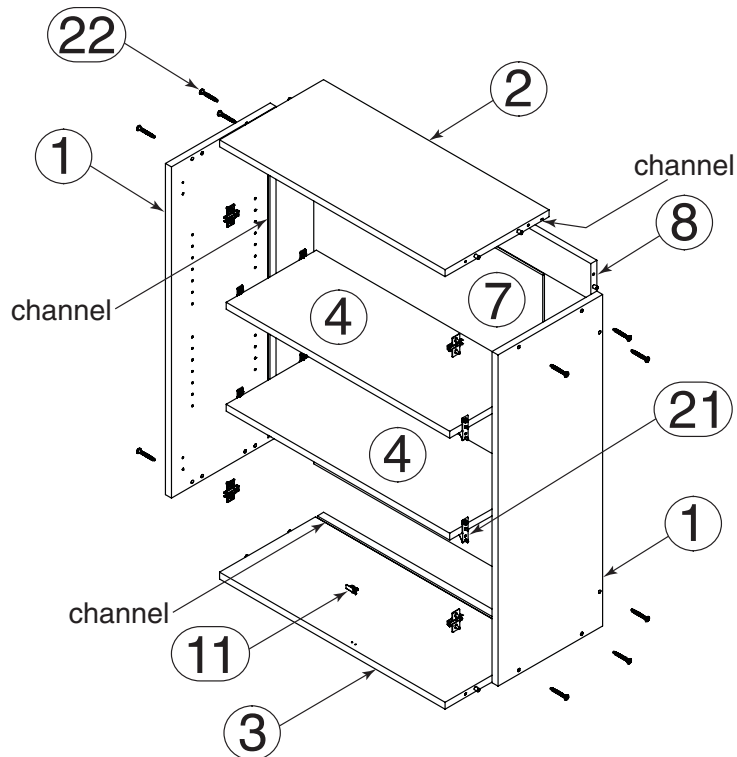


Hex Wrench



Door Bumper (14)
(Bumper Press-In 8x2.5mm Head)

ILLUSTRATIONS AND PART NUMBERS
ARE FOR TM2317R.



TM2317R Parts List

ITEM	QTY	PART #	DESCRIPTION
1	2	41XX-1485	End U
2	1	51XX-1285	Top
3	1	51XX-1283	Bot
4	2	51XX-1284	Shelf Adj
5	1	82XX-0185	Door L
6	1	82XX-0186	Door R
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STEP-BY-STEP ASSEMBLY

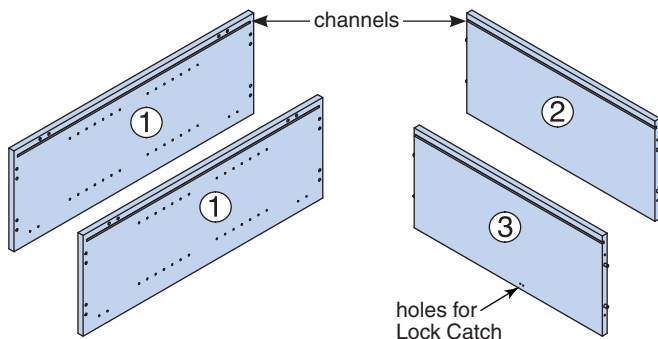
ILLUSTRATIONS AND PART NUMBERS ARE FOR TM2317R.
BASIC ASSEMBLY INSTRUCTIONS ARE THE SAME FOR BOTH MODELS.
2-PERSON ASSEMBLY RECOMMENDED.

IMPORTANT!

Be sure to keep all parts supported during assembly to avoid damage. Do not over-tighten screws or it will damage the pre-drilled holes; snug fit is adequate.

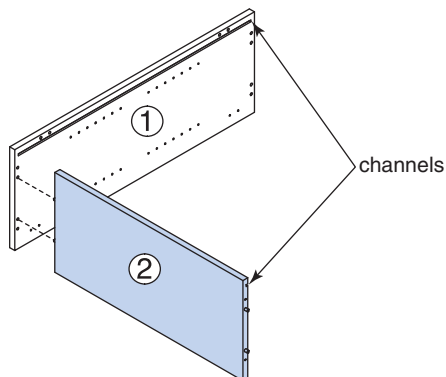
STEP 1

Identify **Ends (1)**, **Top (2)** and **Bottom (3)**. Note that routed channels along back edges will all face interior of unit for installation of **Back (7)**. Also, note that **Top (2)** and **Bottom (3)** are identical, except **Bottom (3)** has two small holes near the front edge for mounting **Lock Catch (11)**.



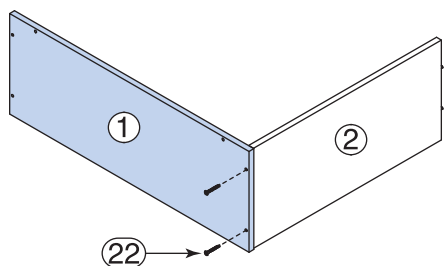
STEP 2

With front edge of one **End (1)** resting on floor, insert dowels on **Top (2)** into holes on **End (1)**, making sure channels are oriented correctly, as shown. Press firmly into place.



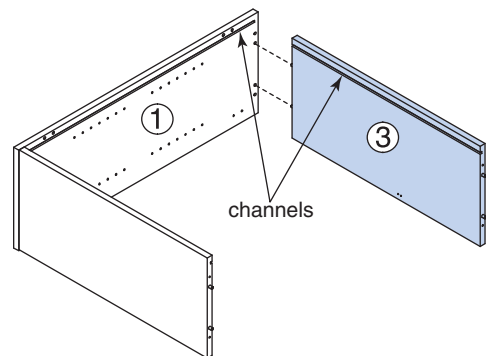
STEP 3

Secure **End (1)** to **Top (2)** with two **Confirmat Bolts (22)**, using the included **Hex Wrench**.



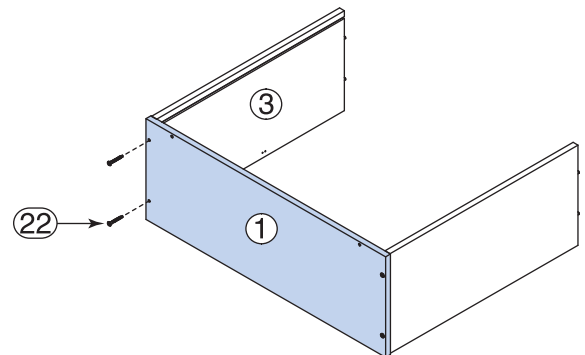
STEP 4

Insert dowels on **Bottom (3)** into holes on **End (1)**, making sure channels are oriented correctly, as shown. Press firmly into place.



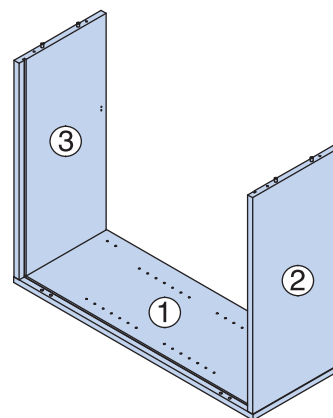
STEP 5

Secure **End (1)** to **Bottom (3)** with two **Confirmat Bolts (22)**.



STEP 6

Carefully position assembly with **End (1)** flat on floor, and dowels on **Top (2)** and **Bottom (3)** facing up.

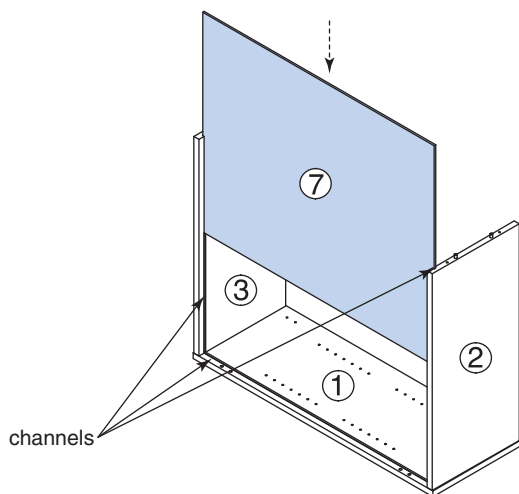




STEP-BY-STEP ASSEMBLY

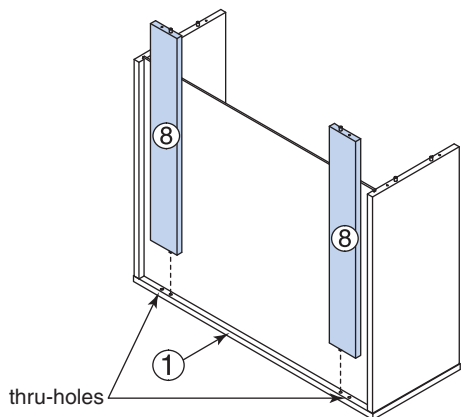
STEP 7

Slide **Back (7)** into channels on **Top (2)**, **Bottom (3)** and **End (1)**. Seat firmly into place.



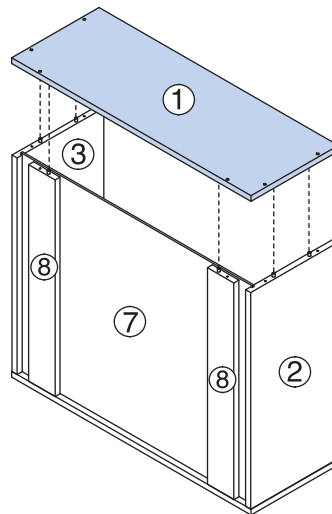
STEP 8

Insert dowels on **Stringers (8)** into holes on **End (1)** near back edge, making sure holes on **Stringers (8)** align with thru-holes on **End (1)**. Press firmly into place.



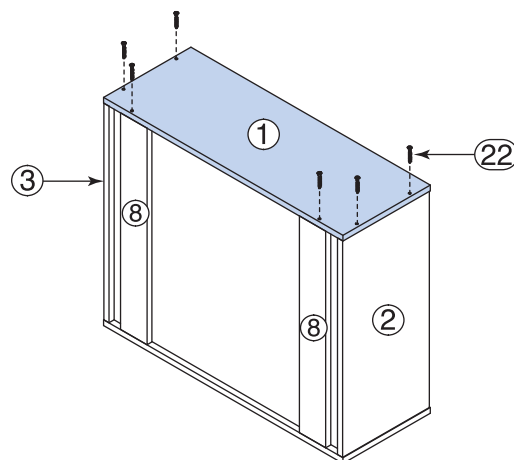
STEP 9

With channel facing down, position other **End (1)** on top of assembly, so holes on **End (1)** align with dowels on **Top (2)**, **Bottom (3)** and **Stringers (8)** AND **Back (7)** fits into channel on **End (1)**. Press firmly into place.



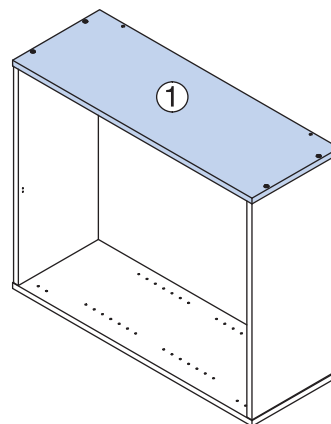
STEP 10

Secure **End (1)** to **Top (2)**, **Bottom (3)** and **Stringers (8)** with six **Confirmat Bolts (22)**.



STEP 11

Carefully turn unit over, so other **End (1)** is facing up.

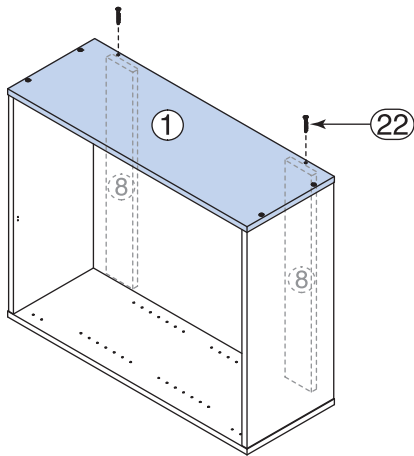




STEP-BY-STEP ASSEMBLY

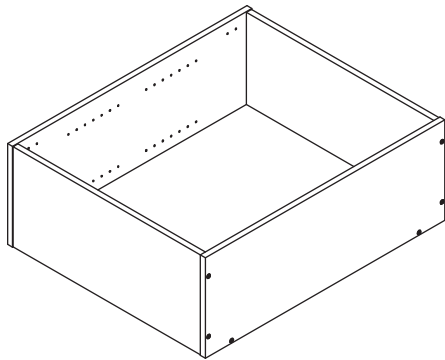
STEP 12

Secure **End (1)** to **Stringers (8)** with two **Confirmat Bolts (22)**.



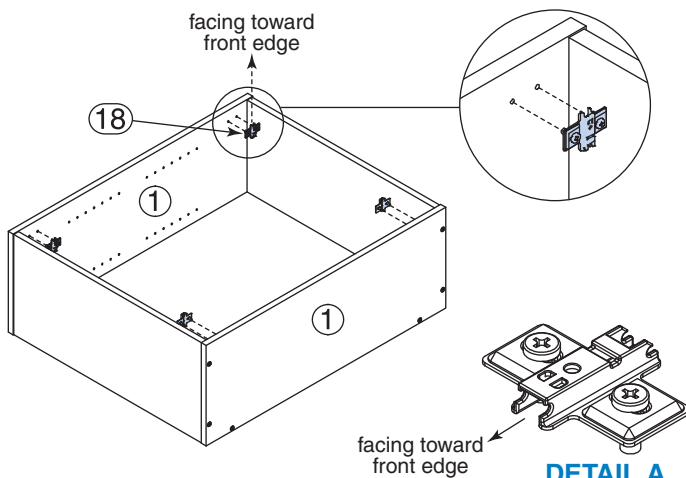
STEP 13

Carefully position unit with back flat on floor.



STEP 14

Attach **Hinge Plates (18)** to inside face of **Ends (1)**, making sure front edge of each **Hinge Plate (18)** is facing toward front edge of unit (reference **DETAIL A**).

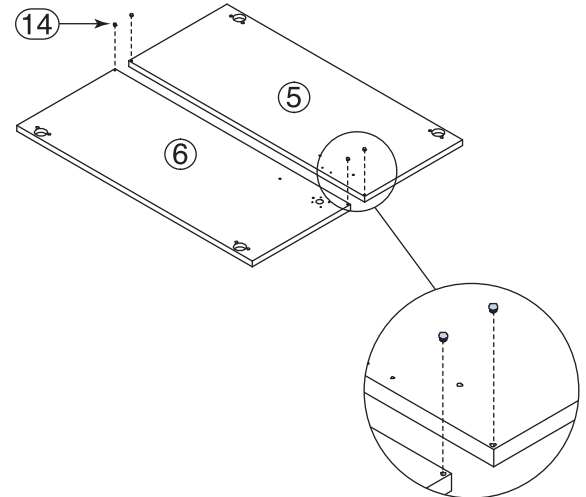


STEP 15

Identify **Left Door (5)** and **Right Door (6)** and remaining hardware as shown on page 2.

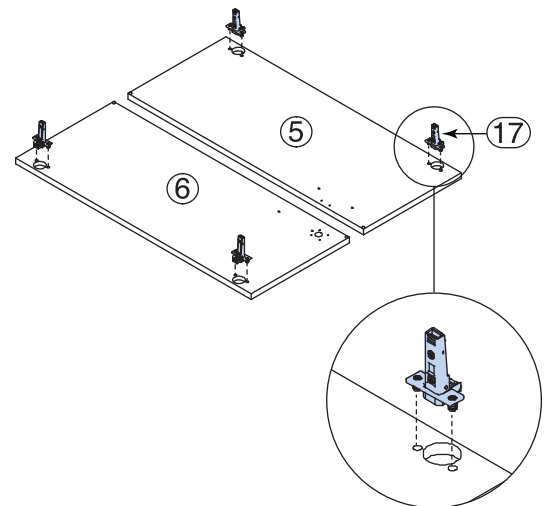
STEP 16

Insert **Door Bumpers (14)** into small holes on inside corners of **Doors (5 & 6)**, two per door.



STEP 17

With **Hinges (17)** fully extended into the open position, insert them into routed cutouts on **Doors (5 & 6)**, using a soft mallet and striking over the screw heads. **IMPORTANT! Take care not to remove hinge once it is started; otherwise, pre-drilled holes may become damaged.**

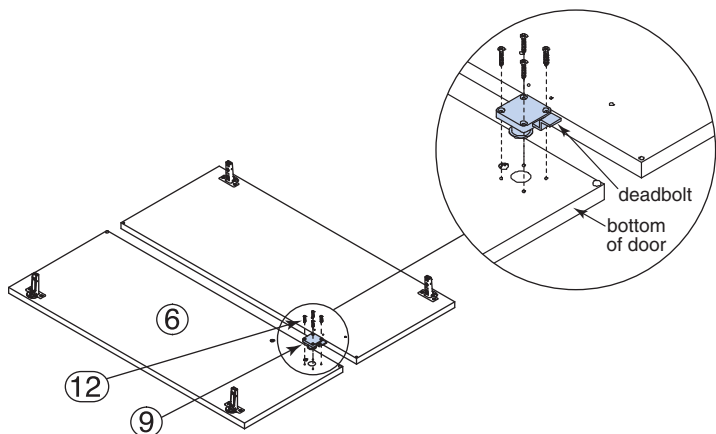




STEP-BY-STEP ASSEMBLY

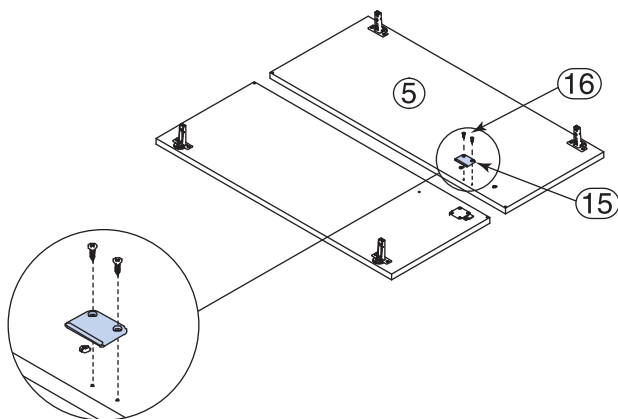
STEP 18

Mount **Lock Body (9)** to inside of **Right Door (6)** with four **Lock Screws (12)**, making sure deadbolt is facing bottom edge of door.



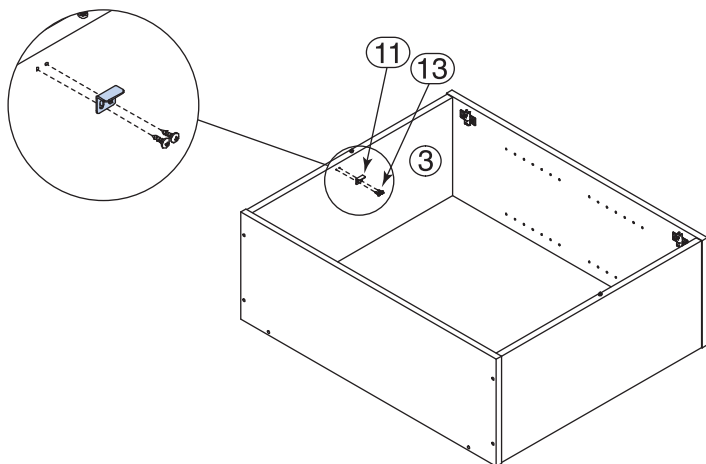
STEP 19

Mount **Door Catch (15)** to inside of **Left Door (5)** with two **Door Catch Screws (16)**.



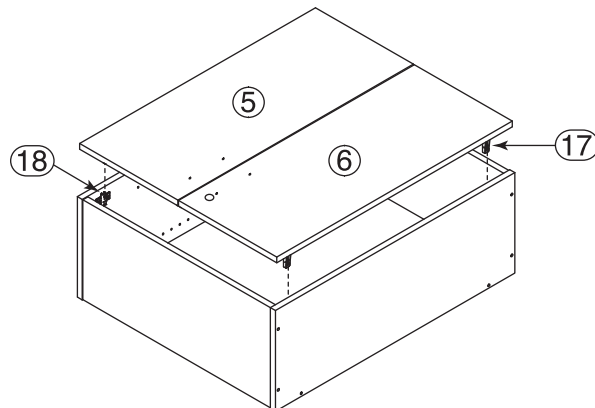
STEP 20

Mount **Lock Catch (11)** to **Bottom (3)** with two **Lock Catch Screws (13)**.



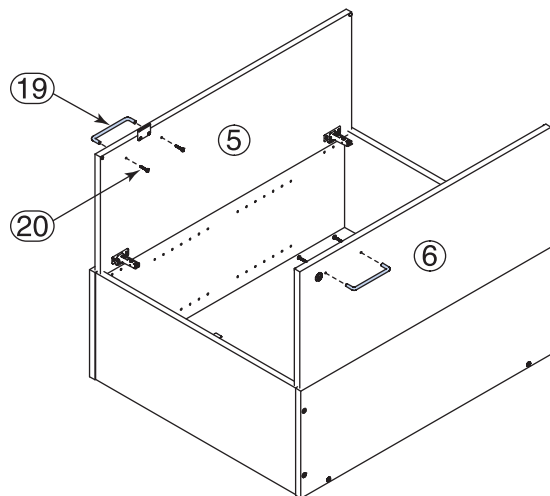
STEP 21

Mount **Doors (5 & 6)** to **Hinge Plates (18)**. **NOTE:** *Hinges need to be opened when attaching doors to mounting plates.* Starting with top **Hinge (17)**, press hinge in from front to back. Pop back edge of hinge in, while holding lower hinge close to matching **Hinge Plate (18)**. Repeat for lower **Hinges (17)**.



STEP 22

Mount **Pulls (19)** to **Doors (5 & 6)** with two **Pull Screws (20)** each. (Phillips screwdriver not included.)

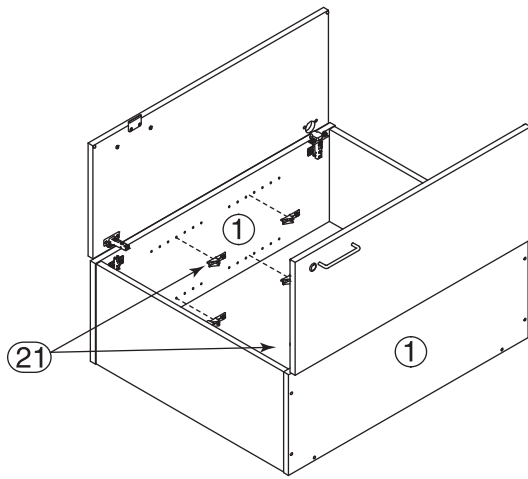




STEP-BY-STEP ASSEMBLY

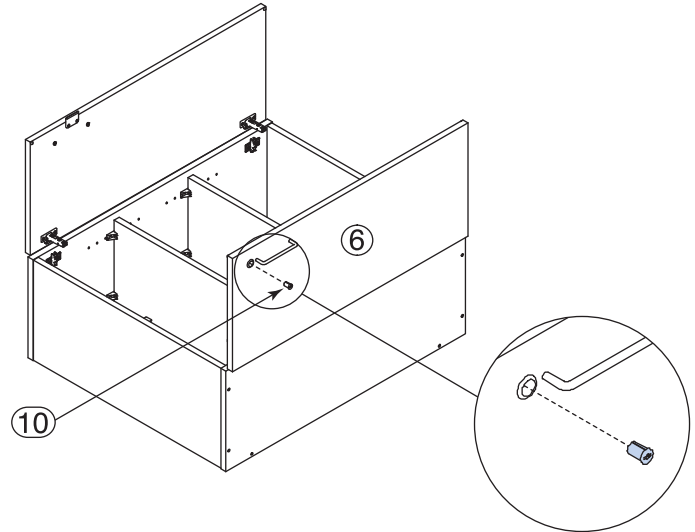
STEP 23

Insert **Shelf Clips (21)** into aligning holes on each **End (1)**.



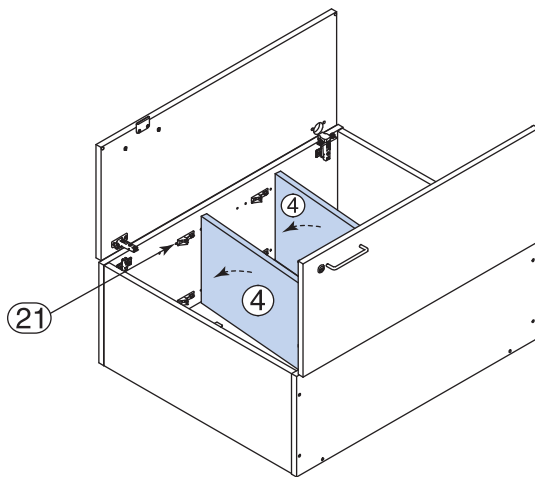
STEP 25

Insert **Lock Core (10)** through front of **Right Door (6)** and into **Lock Body (9)**.



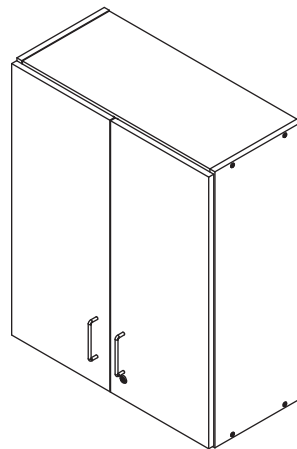
STEP 24

Insert **Adjustable Shelves (4)** into **Shelf Clips (21)** by putting into unit diagonally and resting one end on one set of clips, then lowering other end into place on other set of clips.



STEP 26

Carefully stand unit upright.



STEP 27

Ensure that all joints, bolts and screws are tight.

This completes the assembly.