



6' STRAIGHT POST RECTANGLE TABLE

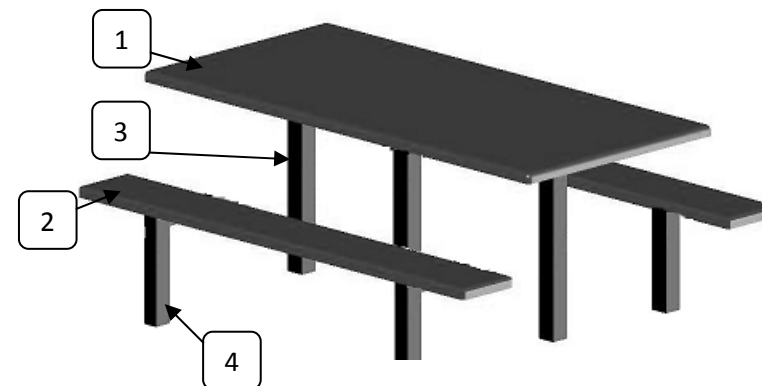
For Part Numbers: 601-653, 601-657,
605-655 & 601-659

Component Details

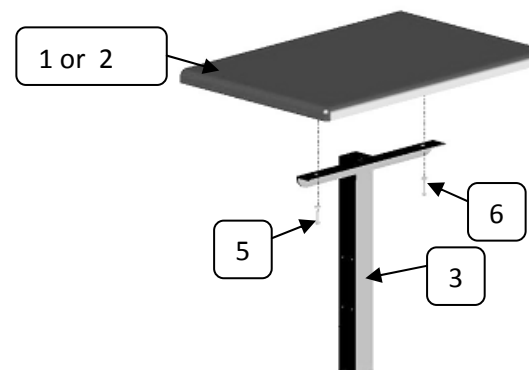
Item No.	Part Number	Description	QTY
1	*Style Index	Table Top	1
2	*Style Index	Seat	2
3	*Frame Index	Table Post	2
4	613-705	Seat Posts	4
5	126-703	3/8 x 1 1/4 Button Head Bolt	12
6	316-601	3/8" Washer	12
7	516-400	LockTite	1
8	416-505BPK	7/32 Long Arm Socket Key	1

* View the style and frame index's for component identification and mounting instructions.

Detail A



Detail B





6' & 8' straight post

For Part Numbers: 601-646, 601-650, 601-648 and 601-652

ASSEMBLY INSTRUCTIONS

1. Attach The Table Top (1) to the Main Post (3) by inserting $\frac{3}{8} \times 1 \frac{1}{4}$ " Button Head Bolts (5) and a $\frac{3}{8}$ " washer (6) through the bottom of the mounting plate on the main post and into the factory installed nuts on the bottom side of the table and seat.
2. Dig two holes 14" from wide, 24" deep and 63" from the center of one to the center of the second. Dig four holes for seat posts 32" from center of table hole to center of seat hole.
3. Level and square the unit and put small blocks in the holes against the main post to maintain the position of the table. After the unit is leveled, tighten all bolts.
4. Once you are satisfied the unit is square and level you may fill the whole with concrete following the mixing and curing instructions from the manufacturer. After the concrete has been poured, confirm that the table didn't shift and is still square and level. Allow concrete to cure per the manufacturer's instructions before allowing the unit to be used.



Bench & Table Style Options

Style Identification

In the event a replacement part is needed, it is important that you are able to identify not only the product but the style of product you ordered. The images to the right represent all the style options that are available for the product you purchased. Please identify your style and it's corresponding part number before you contact your distributor or the manufacturer for replacement parts.

Currently, SportsPlay Equipment offers four style options. Rolled edge with perforated steel, beveled edge with perforated steel, rolled edge with expanded steel and beveled edge with expanded steel.

To identify your product style you must first define the edge. If it has a radius it is a rolled edge and if it has a 45 degree angle it is the beveled edge. Expanded steel is easily identified by it's distinct weaved pattern. The perforated steel option is simply sheet metal that has been punched with a pattern of holes.

Rolled/Perforated



Bench

613-503PR

Table

613-709PR

Beveled/Perforated



Bench

613-503PB

Table

613-709PB

Rolled/Expanded



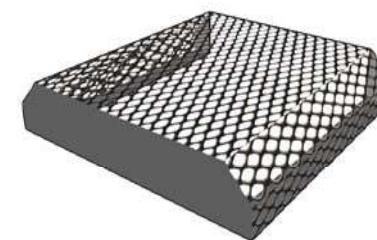
Bench

613-503ER

Table

613-709ER

Beveled/Expanded



Bench

613-503EB

Table

613-709EB



8' STRAIGHT POST RECTANGLE TABLE

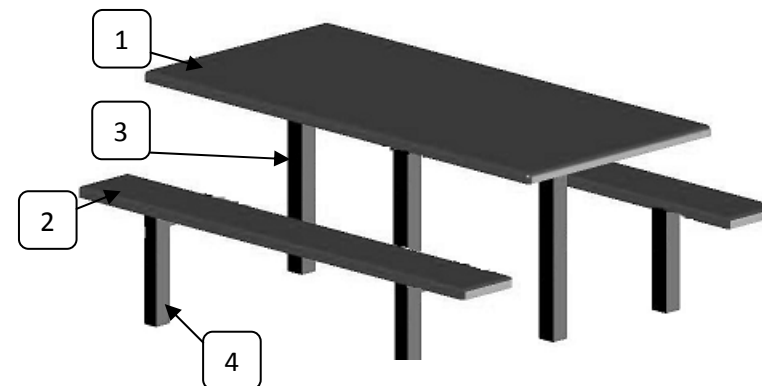
For Part Numbers: 601-654, 601-656,
605-658 & 601-660

Component Details

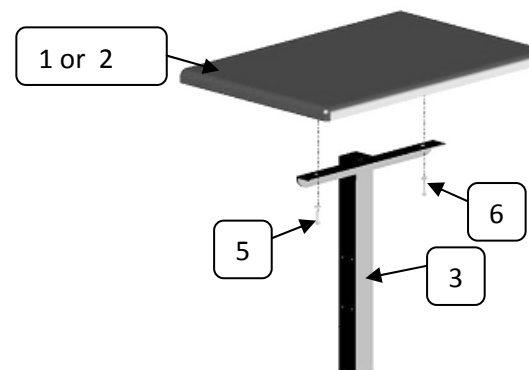
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8	416-505BPK	7/32 Long Arm Socket Key	1

* View the style and frame index's for component identification and mounting instructions.

Detail A



Detail B





6' & 8' straight post

For Part Numbers: 601-653, 601-654, 601-655, 601-656, 601-657, 601-658, 601-659, and 601-660

ASSEMBLY INSTRUCTIONS

1. Attach The Table Top (1) to the Main Post (3) by inserting $\frac{3}{8} \times 1 \frac{1}{4}$ " Button Head Bolts (5) and a $\frac{3}{8}$ " washer (6) through the bottom of the mounting plate on the main post and into the factory installed nuts on the bottom side of the table and seat.
2. Dig two holes 12" from wide, 24" deep and 63" from the center of one to the center of the second. Dig four holes for seat posts 32" from center of table hole to center of seat hole.
3. Level and square the unit and put small blocks in the holes against the main post to maintain the position of the table. After the unit is leveled, tighten all bolts.
4. Once you are satisfied the unit is square and level you may fill the whole with concrete following the mixing and curing instructions from the manufacturer. After the concrete has been poured, confirm that the table didn't shift and is still square and level. Allow concrete to cure per the manufacturer's instructions before allowing the unit to be used.



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613-503PR

Table

613-709PR

Beveled/Perforated



Bench

613-503PB

Table

613-709PB

Rolled/Expanded



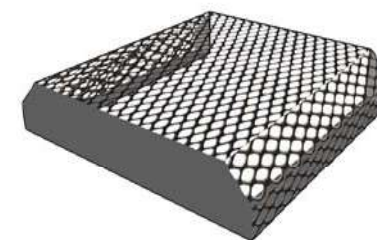
Bench

613-503ER

Table

613-709ER

Beveled/Expanded



Bench

613-503EB

Table

613-709EB