



Wheelchair Accessible Rectangle Table 1 5/8" Walk Through Frame

For Part Numbers: 602-667

Important

- Please keep a copy of these instructions in your files. There is important replacement part information in them that will assist you in the event a part is ever needed.
- Refer to the safety index for safety bracket installation instructions.

Assembly Information

- Other than when a specific step in the assembly instructions specifies "to not apply lock tite (8)", we recommend applying a small amount to all assembly bolts.
- Hand-tighten all bolts during the initial assembly (unless specifically told to tighten completely in the instructions). Once the unit is fully assembled and square you should completely tighten them.
- Verify that all parts were received by comparing the parts received to the component list on page one.
- If your product mounts to something (surface mount, in ground or wall mount) you will typically assemble the product before drilling or digging holes in order to ensure proper layout.
- CONTACT YOUR DISTRIBUTOR ABOUT ANY PARTS YOU ARE MISSING. You must report missing parts within 10 days of delivery.

General Maintenance

- It is recommended that you inspect product monthly for loose bolts and broken parts. If replacement parts are needed please refer to these instructions for part numbers and descriptions then call your distributor to order replacements.

Assembly Instructions

1. Attach the Table Top (1) to the Table Legs (2) by inserting 3/8" x 1" Button head bolts (5) and 3/8" washers (7) through the bottom of the mounting plate on the Table Frame and into the factory installed nuts attached to the brackets on the bottom of the table top (Detail A), do not completely tighten the bolts at this time.
2. Using the 3/8" x 1" (5) bolts and 3/8" washers (7) attach the seats (3) to the frame (2) by inserting bolts through the bottom of the mounting plates an the frame and into the factory installed nuts attached to the bracket on the bottom of the seat (Detail B), do not completely tighten bolts at this time.
3. Attach the Braces (4) to bottom side of the Table Top (1) using the 3/8" x 1 1/4" bolt (6), 3/8 washer (7) and 3/8 lock nut (8) to the hole in the center support rib on the bottom of the table top (Detail D). It is not necessary to apply lock tite to these bolts.
4. Next attach the Braces (4) to the tab welded in the center of each Table Leg (2) using the 3/8 x 1" bolts (5), 3/8" washer (7) and 3/8 locknut (8) (Detail C). Completely tighten these bolts using the 7/32 Allen wrench provided. It is not necessary to apply lock tite to these bolts.
5. Completely tighten the bolts that attach the Braces (4) to the Table Legs (2).
6. Square the unit in all directions and tighten the seats and table to the frame (Detail's A and B).
7. Install safety brackets. Refer to safety index for instructions.

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Component Details

Item No.	Part Number	Description	QTY
1	Style Index	Table Top	1
2	Frame Index	Table Leg	2
3	Style Index	Seat	2
4	603-206	Brace	2
5	126-703	3/8 x 1" Button Head Bolt	14
6	126-701	3/8 x 1 1/4" Button Head Bolt	2
7	316-601	3/8" Washer	20
8	126-602	3/8" Lock Nut	4
9	516-400	Lock Tite	1
10	416-505BPK	7/32 Long Arm Socket Key	1
11	*tie down	Safety bracket	4
12	000-000	3/8 x 4" Anchor bolts	8
Total Pieces			49

