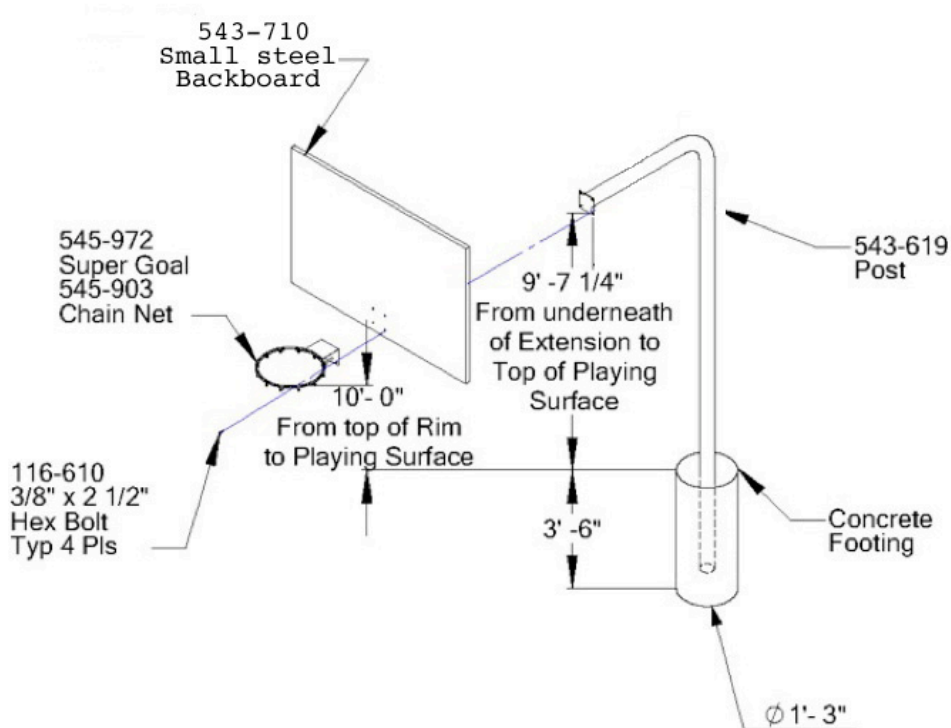


541-216 HD 4 1/2" OD Basketball Backstop
Small Size Rectangle Backboard

Page 1
Rev. 10/5/2010

IMPORTANT

PLEASE READ THESE INSTRUCTIONS BEFORE COMMENCING ASSEMBLY. All equipment must be installed in accordance with these instructions. Check your shipment against Bill of Lading and Parts list. Any missing or broken parts must be reported to your distributor within 10 days of receipt of your order. When properly installed and maintained, equipment will give many years of Safe, Trouble-Free use. Periodically check for loose or broken parts. Loose bolts must be tightened and broken parts must be replaced as they can possibly create dangerous situations leading to unnecessary accidents.



PACKING LIST

1	CTN	1	Hardware Bag
		1	545-972 Super Goal
		1	545-903 Chain Net
1	CTN	1	543-710 SM Steel Backboard
1	PIPE	1	543-619 4 1/2" OD Bent Post

HARDWARE BAG

4	116-625	3/8" x 1 1/2" Hex Tap Bolt
8	316-601	3/8" Flat Washer
4	236-604	3/8" Round 'T' Nut
4	216-601	3/8" Hex Nut

2 CTN

1 PIPE

4 TOTAL PCS

320 # Weight

Class 70

541-216 HD 4 ½" OD Basketball Backstop
Small Size Rectangle Backboard

Page 2
Rev. 10/5/2010

ASSEMBLY AND INSTALLATION:

- NOTE:** All threaded ends of bolts protruding beyond nuts must be cut off and/or peened to eliminate sharp edges. No more than two threads should extend beyond face of nut. All washers, "T" nuts, and other fastener hardware used on round pipe or tubing must be hammered down to conform to the curved underlying surface to eliminate catch points. DO NOT tighten nuts more than hand-tight until entire assembly is completed.
- STEP #1: Locate and dig footing hole for 543-619 Bent Post. See illustration on page 1 for size and depth of footing hole
- STEP #2: Place long end of 543-619 bent post into footing hole. Brace 543-619 Bent Post in footing hole so that the underside of the extension is 9' - 7 ¼" from playing surface. Plumb and level.
- STEP #3: Mix and pour concrete into footing hole using 12 - 80 lb. Bags of Pre-Mix cement. Fill footing hole to the top with concrete and crown top for drainage. Allow to cure for 48 hours BEFORE attaching backboard, goal and net.
- STEP #4: Attach 543-710 Backboard to 543-619 Bent Post using:
4 - 3/8" x 1 1/2" Hex Tap Bolts 4 - 3/8" Flat Washers
4 - 3/8" Round 'T' nut
Insert bolts with washer attached from bent post side into T-Nut with threaded end inserted into backboard openings so that bolt ends extend beyond backboard. Level backboard on bent post.
- STEP #5: Attach Goal to Backboard using:
4 - 3/8" Hex nuts 4 - 3/8" Flat Washers
Tighten goal to backboard to post by holding front hex nut and tightening on bolt end. This pulls the threaded round 'T' nut tight to backboard.

NOTES: Do NOT over tighten bolts.
The official height of a Goal & Net is 10 feet from top of rim to top of playing surface.

MAINTENANCE INSTRUCTIONS:

Inspect monthly for loose bolts and/or broken parts. Replace immediately.

Inspect finish monthly, use touchup paint as necessary.

Contact your SportsPlay distributor for replacement parts and touch-up paint. Keep a copy of these instructions on file for ordering parts and maintenance instructions.

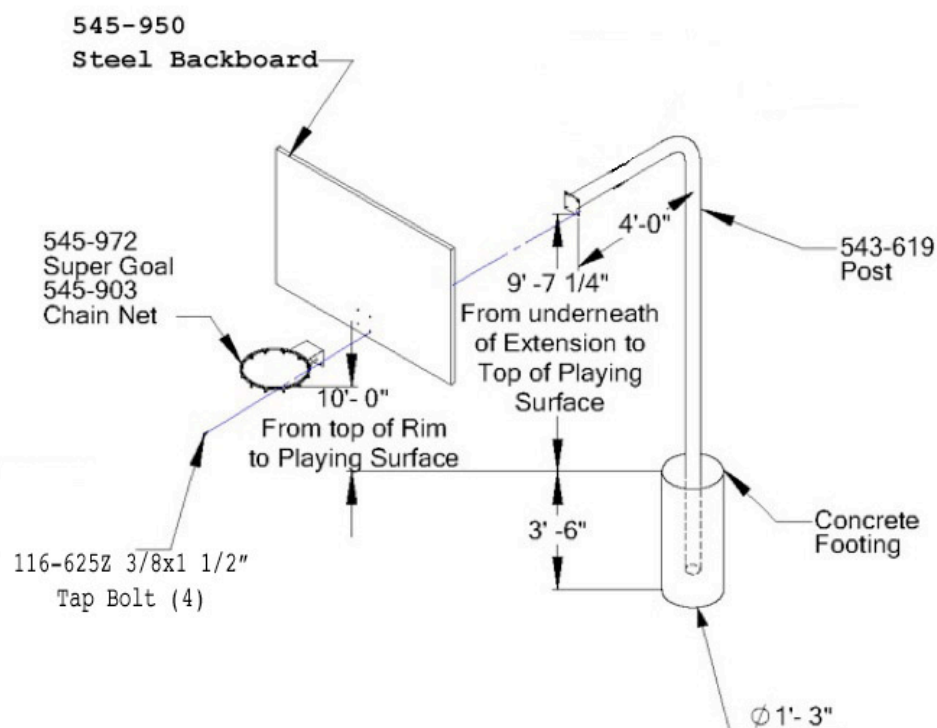
541-116 HD 4 ½" OD Basketball Backstop
Full Size Rectangle Backboard

Page 1

Rev. 02/08/2012

IMPORTANT

PLEASE READ THESE INSTRUCTIONS BEFORE COMMENCING ASSEMBLY. All equipment must be installed in accordance with these instructions. Check your shipment against Bill of Lading and Parts list. Any missing or broken parts must be reported to your distributor within 10 days of receipt of your order. When properly installed and maintained, equipment will give many years of Safe, Trouble-Free use. Periodically check for loose or broken parts. Loose bolts must be tightened and broken parts must be replaced as they can possibly create dangerous situations leading to unnecessary accidents.



PACKING LIST

1	CTN	1	Hardware Bag
		1	545-972 Super Goal w/ net
1	CTN	1	545-950 LG Steel Backboard
1	PIPE	1	543-619 4 1/2" OD Bent Post

HARDWARE BAG

4	116-625Z	3/8" x 1 ½" Hex Tap Bolt
8	316-601Z	3/8" Flat Washer
4	236-604	3/8" Round 'T' Nut
4	216-601Z	3/8" Hex Nut

2 CTN

1 BDL

1 PIPE

4 TOTAL PCS

330 # Weight

Class 70

541-116 HD 4 ½" OD Basketball Backstop
Full Size Rectangle Backboard

Page 2

Rev. 02/08/2012

ASSEMBLY AND INSTALLATION:

- NOTE:** All threaded ends of bolts protruding beyond nuts must be cut off and/or peened to eliminate sharp edges. No more than two threads should extend beyond face of nut. All washers, "T" nuts, and other fastener hardware used on round pipe or tubing must be hammered down to conform to the curved underlying surface to eliminate catch points. DO NOT tighten nuts more than hand-tight until entire assembly is completed.
- STEP #1: Locate and dig footing hole for 543-619 Bent Post. See illustration on page 1 for size and depth of footing hole
- STEP #2: Place long end of 543-619 bent post into footing hole. Brace 543-619 Bent Post in footing hole so that the underside of the extension is 9' - 7 ¼" from playing surface. Plumb and level.
- STEP #3: Mix and pour concrete into footing hole using 12 - 80 lb. Bags of Pre-Mix cement. Fill footing hole to the top with concrete and crown top for drainage. Allow to harden for 48 hours BEFORE attaching backboard, goal and net.
- STEP #4: Attach 545-950 Steel Backboard to 543-619 Bent Post using:
4 - 3/8" x 1 1/2" Hex Tap Bolts 4 - 3/8" Flat Washers
4 - 3/8" Round 'T' nut
Insert bolts with washer attached from bent post side into T-Nut with threaded end inserted into backboard openings so that bolt ends extend beyond backboard. Level backboard on bent post.
- STEP #5: Attach Goal to Backboard using:
4 - 3/8" Hex nuts 4 - 3/8" Flat Washers
Tighten goal to backboard to post by holding front hex nut and tightening on bolt end. This pulls the threaded round 'T' nut tight to backboard.

NOTES: Use foremost steel inserts on top of backboard.
Do NOT over tighten bolts.
The official height of a Goal & Net is 10 feet from top of rim to top of playing surface.

MAINTENANCE INSTRUCTIONS:

Check periodically for loose bolts and/or broken parts. Replace immediately.