



Square Table with Cantilever Frame Standard & Wheel Chair Accessible In ground

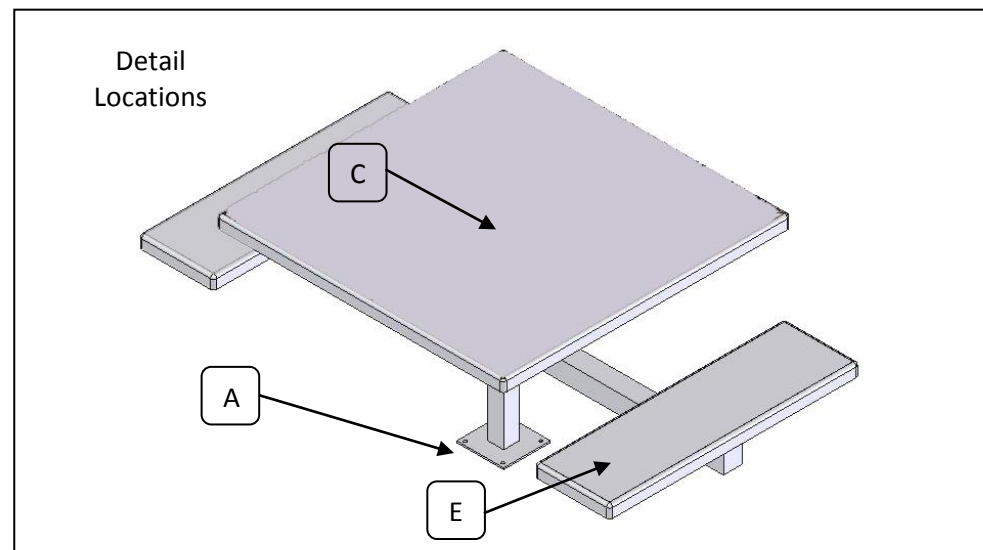
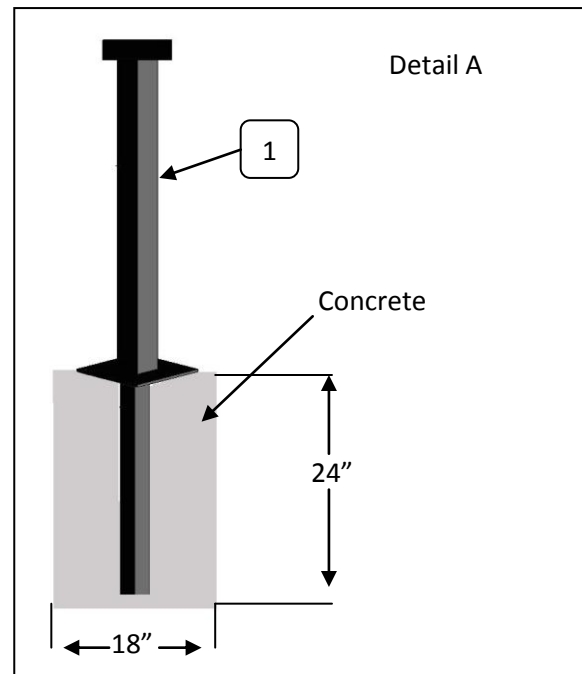
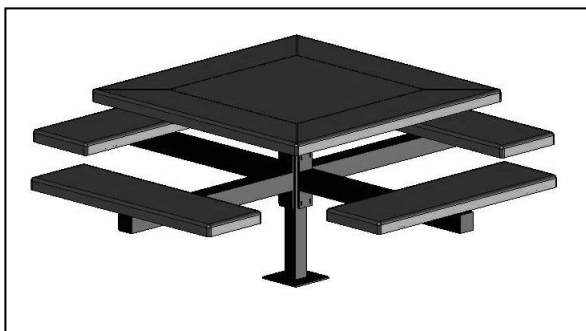
601-744

Component Details

Item No.	Part Number	Description	QTY
1	613-604I	Center Post	1
2	613-605	Support Arm	4
3	Style Index	Table top	1
4	Style Index	Seat	4
5	126-703	3/8 x 1" Button Head Bolt	44
6	316-601	3/8 Washer	56
7	126-602	3/8 Lock Nut	8
8	126-707	3/8 x 1 1/2" Button Head Bolt	4
9	516-400	Lock Tite	2
10	000-000	Hole Plugs	*8-0
11	416-505	7/32 Allen Wrench	2

Note: These instructions are universal. Quantities will vary depending on whether you ordered an accessible unit or a standard unit.

***Quantity to the left of the dash is for the accessible unit, to the right is for the standard unit.**



Square Table with Cantilever Frame Standard & Wheel Chair Accessible In ground

601-744

Important

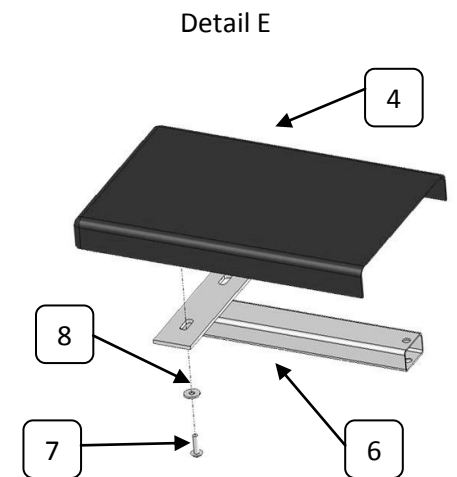
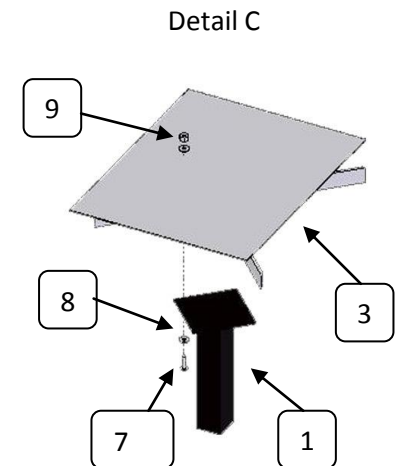
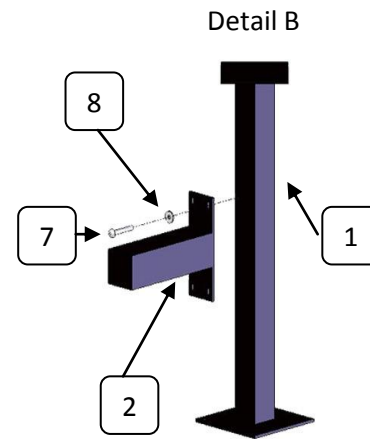
- Please keep a copy of these instructions in your files. There is important replacement part information in them that will assist you in the event a part is ever needed.

Assembly Information

- Read all assembly instruction before starting assembly.
- Verify that all parts were received by comparing the parts received to the component list on page one.
- CONTACT YOUR DISTRIBUTOR ABOUT ANY PARTS YOU ARE MISSING. You must report missing parts within 10 days of delivery.
- Hand-tighten all bolts during the initial assembly (unless specifically told to tighten completely in the instructions). Once the unit is fully assembled and square you should completely tighten them.
- Other than when a specific step in the assembly instructions specifies “do not apply lock tite” (11), we recommend applying a small amount to all assembly bolts.

General Maintenance

- It is recommended that you inspect the product monthly for loose bolts and broken parts. If replacement parts are needed please refer to these instructions for part numbers and descriptions then call your distributor to order replacements.





Square Table with Cantilever Frame Standard & Wheel Chair Accessible In ground

601-744

Assembly Instructions

1. Dig and square the edges on a hole 24" deep and 18" wide (Detail A)
2. Insert the center post (1) into the hole and shim so it is level in all directions with small blocks.
3. Fill hole with concrete and slope the top of the concrete so water will run away from the center post (1). Make sure the post is still level before the concrete sets.
4. Using 3/8" x 1" button head bolts (7) and 3/8" washers (8) attach the support arm (2) to the center post (1) by inserting the bolts and washers through the support arm mounting plate and into the pre-installed nuts on the center post (detail B).
5. Repeat step 4 with remaining Support Arms (1 additional for the accessible and 3 for the standard unit). Place the filler caps in all un-used holes on the center post (for the accessible unit only).
6. Next set the table top (3) onto the center post (1) and attach using 3/8" x 1" button head bolts (7), 3/8 washers (8) and 3/8" lock nuts (9). Insert a bolt and washer through the bottom of the post plate and the plate on the bottom of the table top. Secure with a washer and nut. (Detail C)

Assembly Instructions

7. Finally attach the seats (4) to the seat mount bracket (6) using 3/8 x 1" button head bolts (7) and 3/8 washers (8). Insert a bolt and washer through the mounting plates on the end of the seat mount bracket and into the pre-installed nuts on the bottom side of the seat. (Detail E) Repeat step for all seats.
8. Once you have made sure the unit is square and level you should completely tighten all bolts using the 7/32 Allen Wrench (13).