SMITH CARREL, INC.

⚠ CAUTION
TWO PERSONS REQUIRED FOR ASSEMBLY!

ASSEMBLY INSTRUCTIONS FOR MODEL #02285 HI-LO CARREL

1. Place the left hand side panel on a flat smooth surface with the pre-drill holes facing up and attach one each of the 6" and 18" angle brackets to the pre-drill holes. Position as shown in drawing. Attach 6" brackets to lower set of holes. For now attach loosely with the ⅝" screws provided. Do not tighten.

2. Repeat by attaching other angles to the right hand panel in the same manner.

3. Place the back panel on a clean smooth surface with the short raw edge facing the bottom of the unit and the large grommet hole on the left side. Stand the left hand panel on its edge and 90 degrees to the back panel and install two 2½" black screws through the holes in the tubing and into the pre-drill holes in the edge of the back panel. You will have to lift the back panel slightly to align the holes. Go ahead and tighten the two screws firmly.

4. Repeat to attach the right hand panel and back panel together. Hold the left hand panel vertical while attaching the right one. Go ahead and tighten screws.

5. With the unit still lying on the back panel. Place the work surface in between the left and right hand panels on top of the 18" brackets. The work surface should be held on an angle between the panels, sitting it on one bracket and then slide or push the other side down to rest on the other bracket. Attach the work surface with the ⅝" screws provided. Do not tighten.

6. Repeat for attaching the shelf to the shelf brackets.

7. While pressing the right and left side panels together toward the

work surface and shelf, tighten all screws on the four angles that were left loose.

8. Insert the adjustable leg stems into the bottom of the corner post legs and set work surface height with the ½" machine screws provided. Work surface height can be adjusted from 27" to 39" in 1" increments.

9. Place assembled unit into the final position and adjust glides for a firm level fit to the floor.

Back Panel #85403

#10 x 2½" Black Screw (4) #70429

18" Work Surface Bracket (2) #69901A

Left Hand Side Panel #85402

Raw Edge

Right Hand Side Panel #85405

Work Surface #85404

Shelf #85401

½" Machine Screw (8) #70226

6" Shelf Bracket (2) #65554 (attach at lower holes)

#65553 Adjustable Leg Stems (4)

(24) Assembly Screws Required for Brackets #10 x ⅝" #70725

#75099 Glide (4)