

Overfile/Lateral Specifications

General Design: The cabinet parts are of the gauges as shown in section II and are permanently fastened together in proper alignment by electric spot welding and brazing. Door opening and closing motion is guided on deluxe ball bearing rollers and is cushioned by rubber stops.

Materials: Overfile/Laterals as well as all Tennsco products are fabricated of high quality, cold rolled carbon steel, free of scale or rust and fully pickled. Exposed edges, corners and surface areas are free of sharp edges and all workmanship is of the highest quality as measured by the industry.

Finish: All steel components shall be thoroughly cleaned and phosphatized for rust resistance in a five-stage pre-treatment process. A high grade of polyester/epoxy powder paint is to be applied electrostatically with a gloss reading of between 55 and 65. The finish shall have a salt spray raying of 250 hours or more.

I. Dimension:

<u>Cabinet</u>	<u>Width</u>	<u>Height</u>	<u>Depth</u>
L-3010F	30"	18 1/4"	17 15/16"
L-3020F	30"	27 1/2"	17 15/16"
L-3610F	36"	18 1/4"	17 15/16"
L-3620F	36"	27 1/2"	17 15/16"
L-4210F	42"	18 1/4"	17 15/16"
L-4220F	42"	27 1/2"	17 15/16"

II. Material Specifications:

<u>Part Name</u>	<u>Gauge</u>
Shelf & Shelf Back	22 ga.
Panel Side	20 ga.
Back	22 ga.
Top	20 ga.
Header Channel	18 ga.
Bottom Track	14 ga.
Door	19 ga.
Bottom Panel	20 ga.

Construction: The cabinet construction is exceptionally clean and smooth with rigid interior framing. All inside corner openings, on all files, are brazed together. The side panel is a single sheet, flanged at the rear and with a 5/8-face channel formed front. The back panel is a single sheet, offset on both sides for a smooth surface with the side panels, resulting in a side assembly with no outward seams. The bottom panel consists of a separate base shelf, channel formed on all four sides and the bottom front horizontal reinforcement base rail. The base rail is joined to the base by spot weld. All doors are formed with a 3/4" and a 3/8" reinforcing flange on all four sides for extra rigidity.

Recessed Pulls: Short pull doors are furnished with a durable black plastic recessed handle, with a plastic chrome frame. All short pull handles are located in the middle of the door.