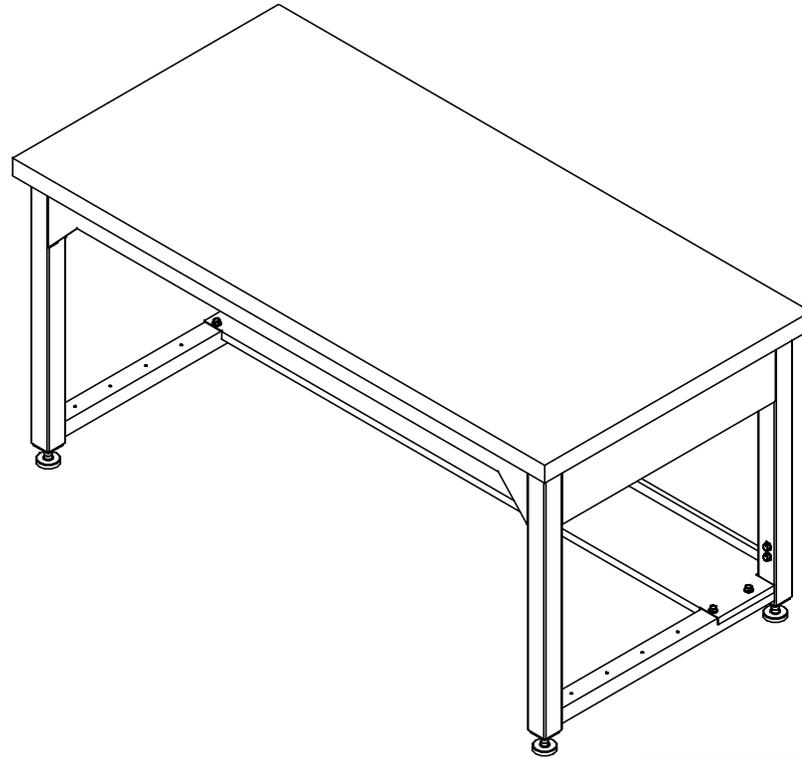


ADJUSTABLE METAL TABLE

AMS-6030(S, M, PA, OR PB), AMS-7230(S, M, PA, OR PB), & AMS-9630(S, M, PA, OR PB) SERIES TABLES
 ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

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UNLESS OTHERWISE SPECIFIED
 DIMENSION ARE IN INCHES
 CABINET SQUARENESS ± .0625
 FRACTIONAL VALUES ± 1/32"
 - ALL VALUES ± OVERALL -

TITLE:
 ADJUSTABLE METAL TABLE
 ASSEMBLY INSTRUCTIONS

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A	CREATED DRAWING	8/6/18	EMK	-

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TOOLS REQUIRED

1/2" WRENCH
1/2" SOCKET AND TORQUE WRENCH - OPTIONAL
DRILL
1/8" DRILL BIT

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP	VARIES	TOP, (STYLE, SIZE, AND THICKNESS VARIES)	1
ADJUSTABLE FRAME	VARIES	UTILITY TABLE, LEVELING FEET, DWI STYLE (SIZE VARIES)	1
SCREWS	100369	SCREW, #12.00X7/8 PHIL PAN HEAD SMS	20
SHELF	VARIES	UTILITY TABLE SHELF, DWI STYLE (LENGTH VARIES)	1
CASTERS	253996	UTILITY TABLE CASTERS	4

NOTE:

1. COMPONENTS VARY WITH STYLE OF TABLE PURCHASED.
 - 1.1. TOPS ARE EITHER 1 3/4" MAPLE, 1 1/2" SHOP TOP, 1 1/4" PLAM-ALMOND, OR 1 1/4" PLAM-BLACK.
 - 1.2. SIZES OF TABLE ARE EITHER 60", 72", OR 96" WIDE. DEPTH WILL BE 30".
2. ****XX**** INDICATES ITEMS THAT MAY NOT COME WITH UNIT (DEPENDING ON MODEL PURCHASED).

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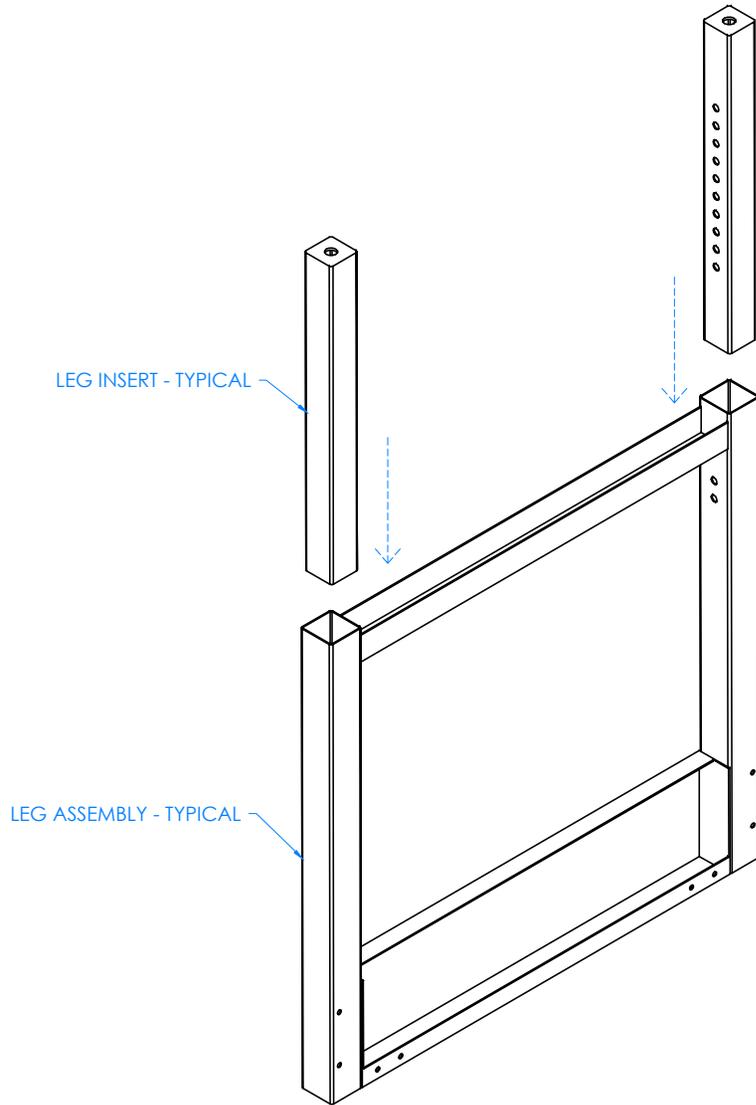
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TITLE:
**ADJUSTABLE METAL TABLE
TOOLS AND ASSEMBLY COMPONENTS**

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STEP 1:

- PLACE LEG INSERTS INTO LEG ASSEMBLY.
- RAISE INSERTS TO DESIRED HEIGHT AND ATTACH TO LEG ASSEMBLY WITH HARDWARE PROVIDED.
- REPEAT FOR OTHER LEG ASSEMBLY.

NOTE:

1.

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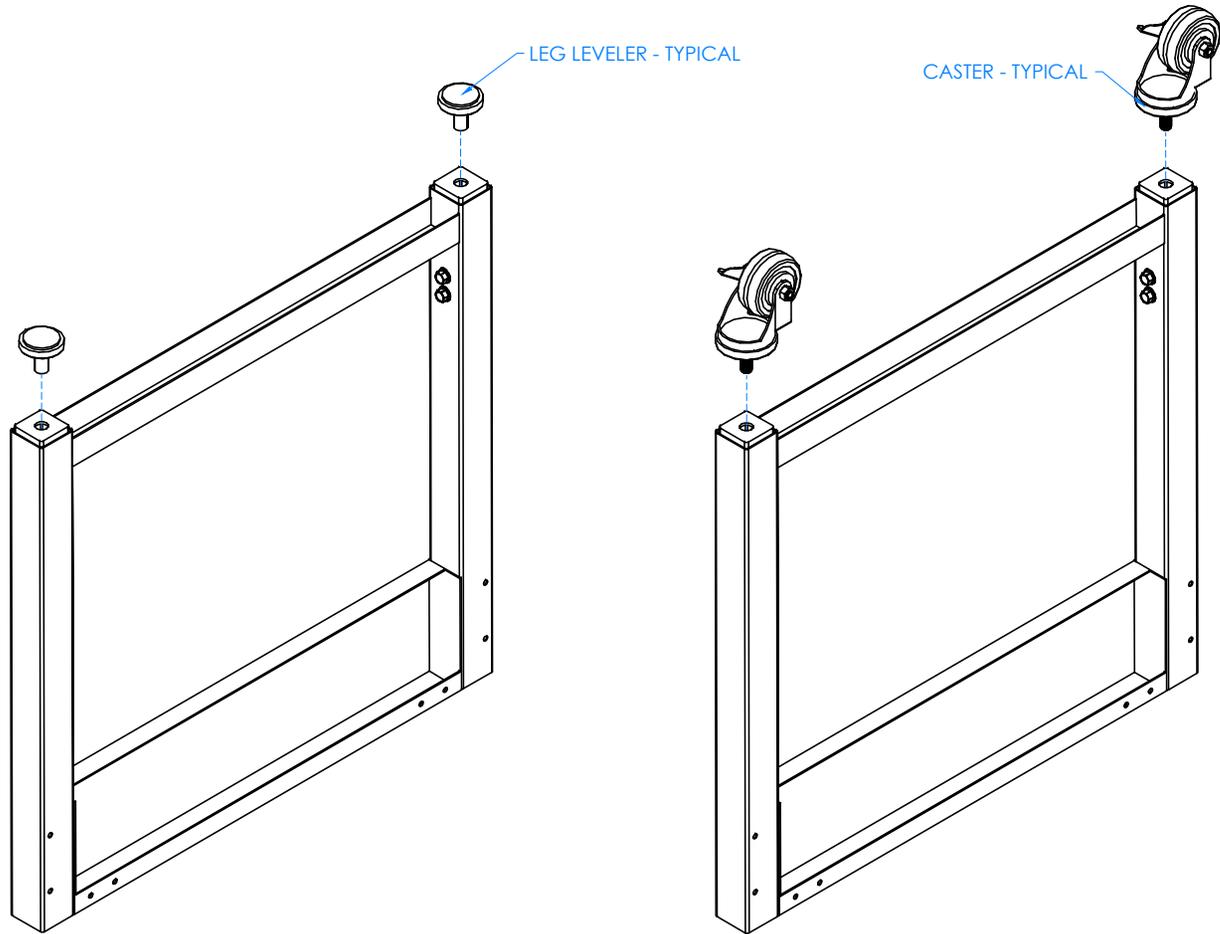
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TITLE:
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ASSEMBLY INSTRUCTIONS

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STEP 2:

- ATTACH EITHER LEG LEVELERS OR CASTERS TO THE BOTTOM OF EACH LEG INSERT.

NOTE:

1.

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TITLE:
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ASSEMBLY INSTRUCTIONS

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AMS-XXYY SERIES TABLES

SCALE:

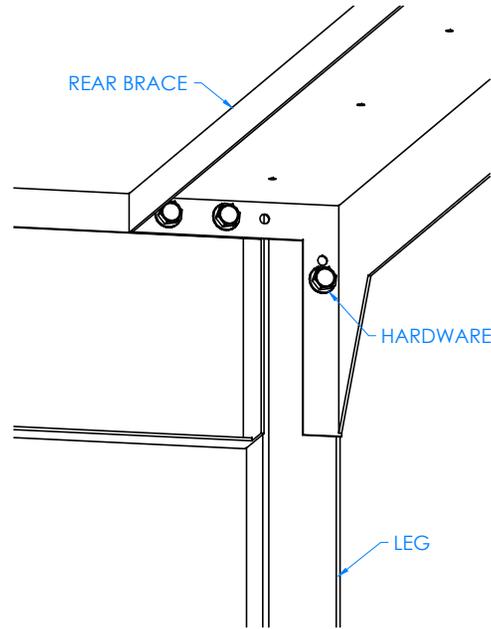
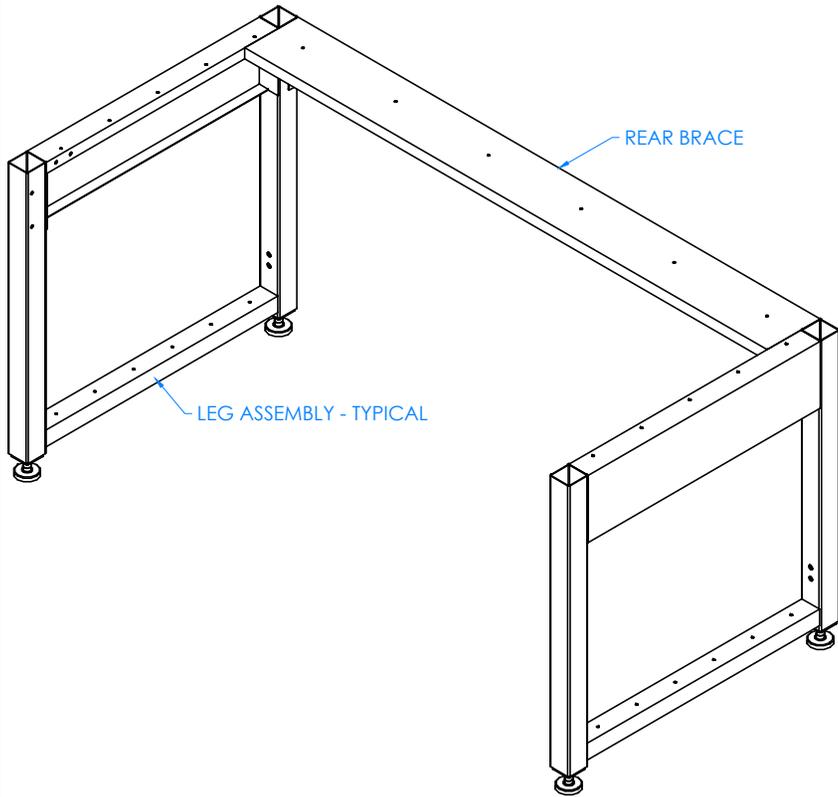
NTS

SHEET:

4 OF 8

REVISION:

REV A



UNDERNEATH OF TABLE SHOWN FOR CLARITY
(REAR BRACE ASSEMBLY)

STEP 3:

- USING A 1/2" WRENCH OR 1/2" SOCKET AND TORQUE WRENCH, ATTACH REAR BRACE TO LEGS WITH HARDWARE PROVIDED.
- TIGHTEN NUTS TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.

NOTE:

- 1.

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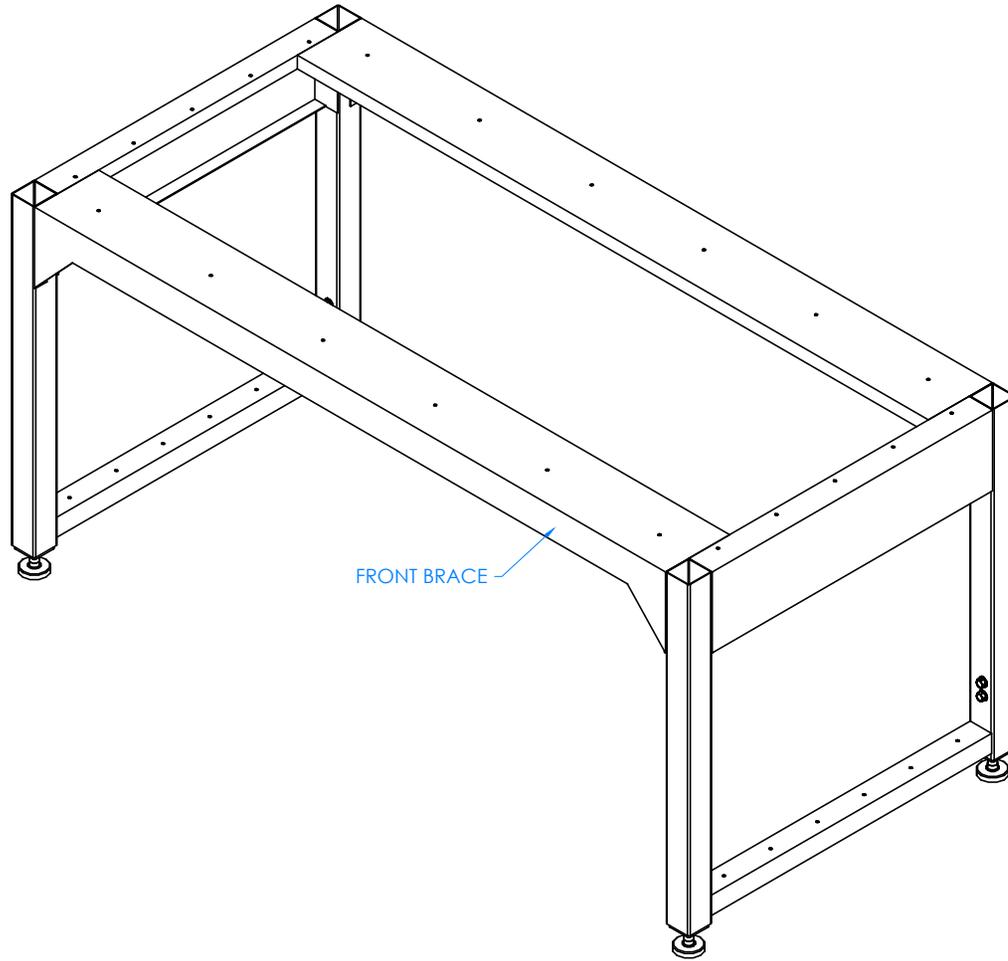
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ASSEMBLY INSTRUCTIONS

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STEP 4:
REPEAT STEP 3 FOR FRONT BRACE.

NOTE:

- 1.

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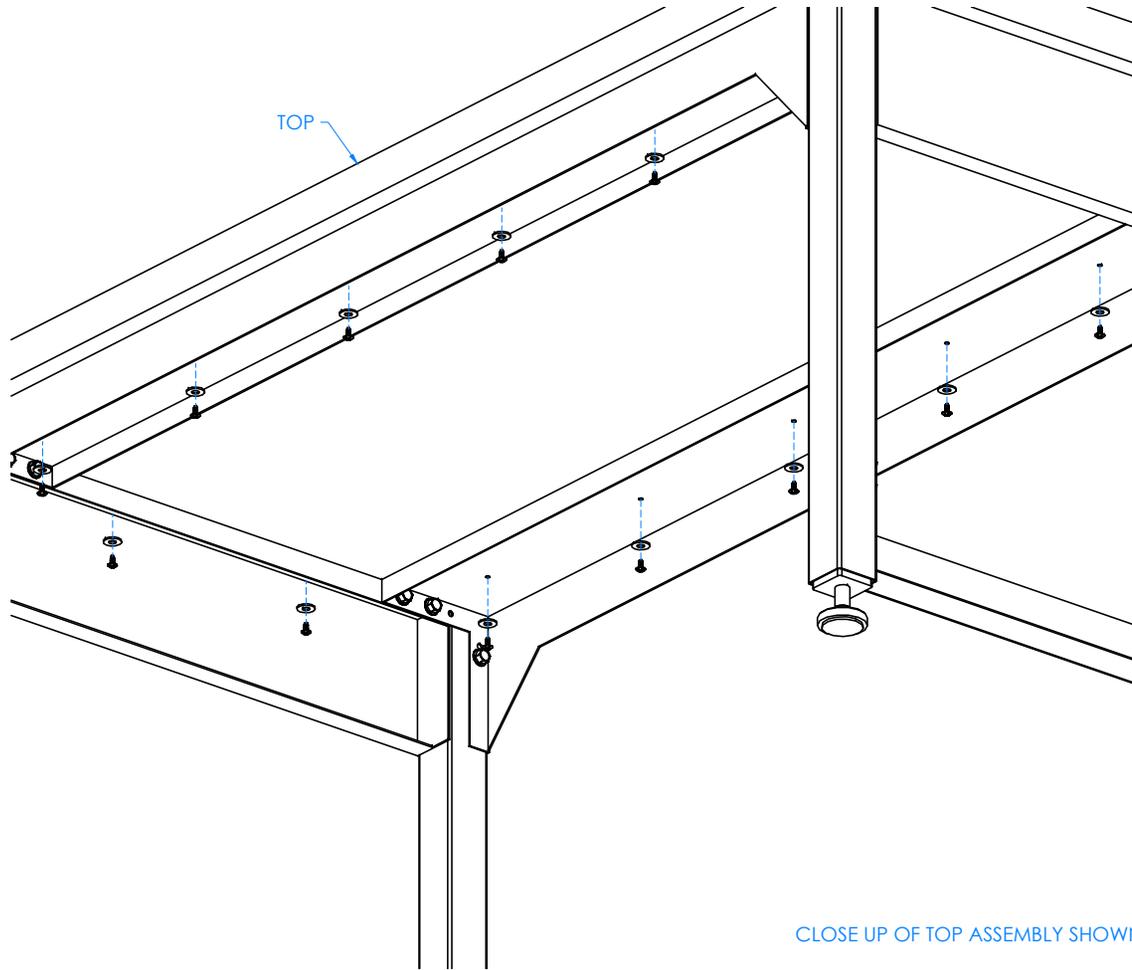
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ASSEMBLY INSTRUCTIONS

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STEP 5:

- PLACE TOP ONTO STEEL FRAME WITH PROPER OVERHANG (CENTERED ON TABLE).
- USING A 1/8" DRILL BIT, PRE-DRILL HOLES INTO TOP FROM SLOTS ON EACH STEEL BRACE TO PREVENT CRACKING.
- SCREW TOP ONTO STEEL FRAME WITH HARDWARE PROVIDED.
- SPACE SCREWS ACCORDINGLY PER QUANTITY SUPPLIED.

CLOSE UP OF TOP ASSEMBLY SHOWN

NOTE:

- 1.

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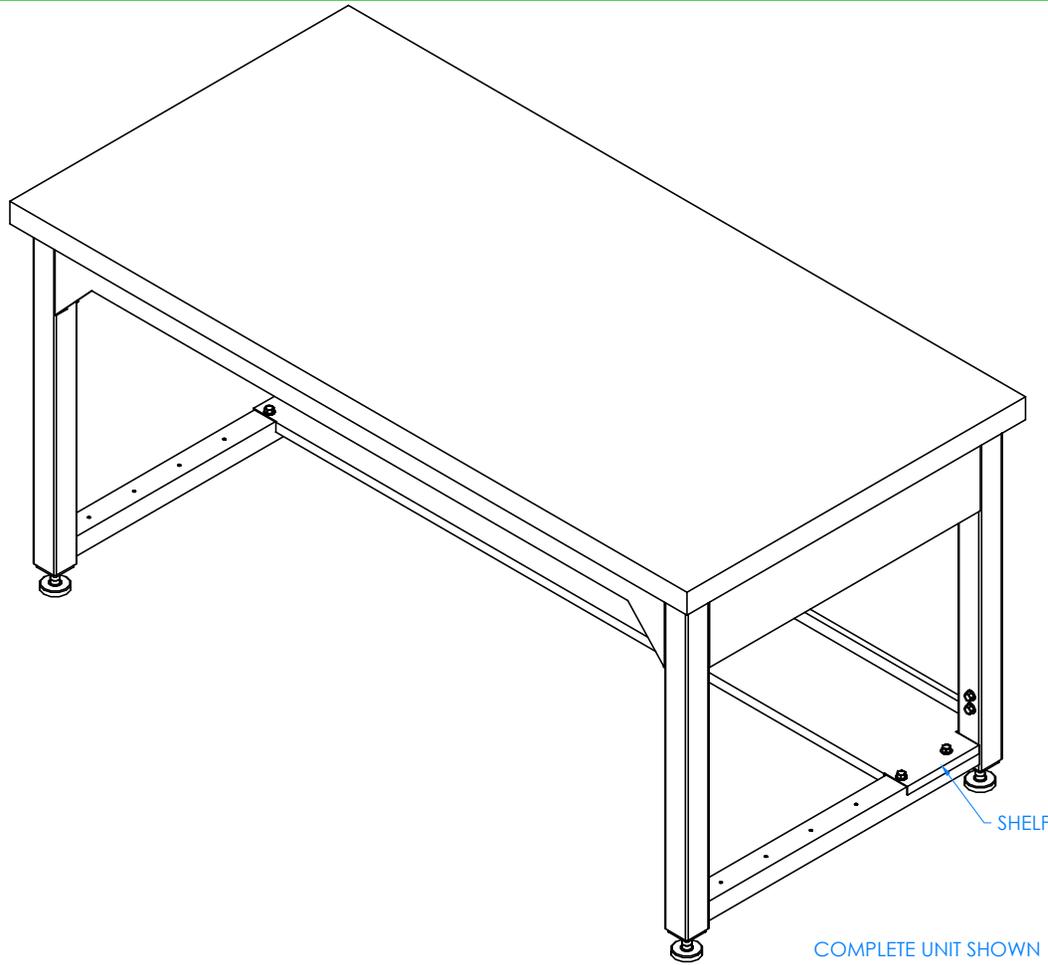
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ADJUSTABLE METAL TABLE
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STEP 6:

- IF YOUR UNIT HAS A SHELF, PLACE SHELF IN BETWEEN LEGS AND ATTACH TO LOWER LEG BRACE WITH HARDWARE PROVIDED.
- SHELF CAN EITHER BE TOWARDS THE BACK OR TOWARDS THE FRONT OF TABLE.
- IF YOU HAVE LEG LEVELERS, ADJUST THEM TO LEVEL TABLE.
- PLACE TABLE IN DESIRED LOCATION.

NOTE:

1.

COMPLETE UNIT SHOWN

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