

Assembly Instructions AWS-33.. Type Art Workstations

Hardware:

4 - #8 x 1-1/4" Flat Head Screw

4 – #8 Finish Washer

16 – 1/4" Flat Washer

16 - #12 x 1" Hex Head Washer Screw

2 – Black Attaching Angles

Tools Required:

Drill 7/64" Drill Bit Square Driver Bit Socket Wrench 5/16" Socket

- 1. Place cabinets back to back. Shim as necessary so that rear edges of cabinets are even and the workstation top will sit flush against all edges of the cabinets.
- 2. Fasten the cabinets together using the #8 x 1-1/4" screws and finish washers. Screw through the back of the cabinet that does not have six drawers into the back of the 6-drawer cabinet. Use one screw in each of the upper and lower inside corners of the cabinet.
- 3. Secure an attaching angle centered along the upper outer edge of the left and right sides of the cabinets using the #12 x 1" hex head screws and ¼" flat washers. Orient the attaching angle so that the flange with the outer mounting holes further from the end is against the cabinet side as shown in the drawing. Make sure that the top of the attaching angle is flush with the top of the cabinets. Drill pilot holes w/ the 7/64" bit and secure the hex head screws w/ a 5/16" socket.
- 4. Place the top onto the base so that it is centered from front to back and left to right.
- 5. Drill pilot holes through the upper flange of the attaching angle into the workstation top using the 7/64" bit. BE SURE NOT TO DRILL PILOT HOLES TOO DEEPLY. Secure the top with the hex head screws using the 5/16" socket.

