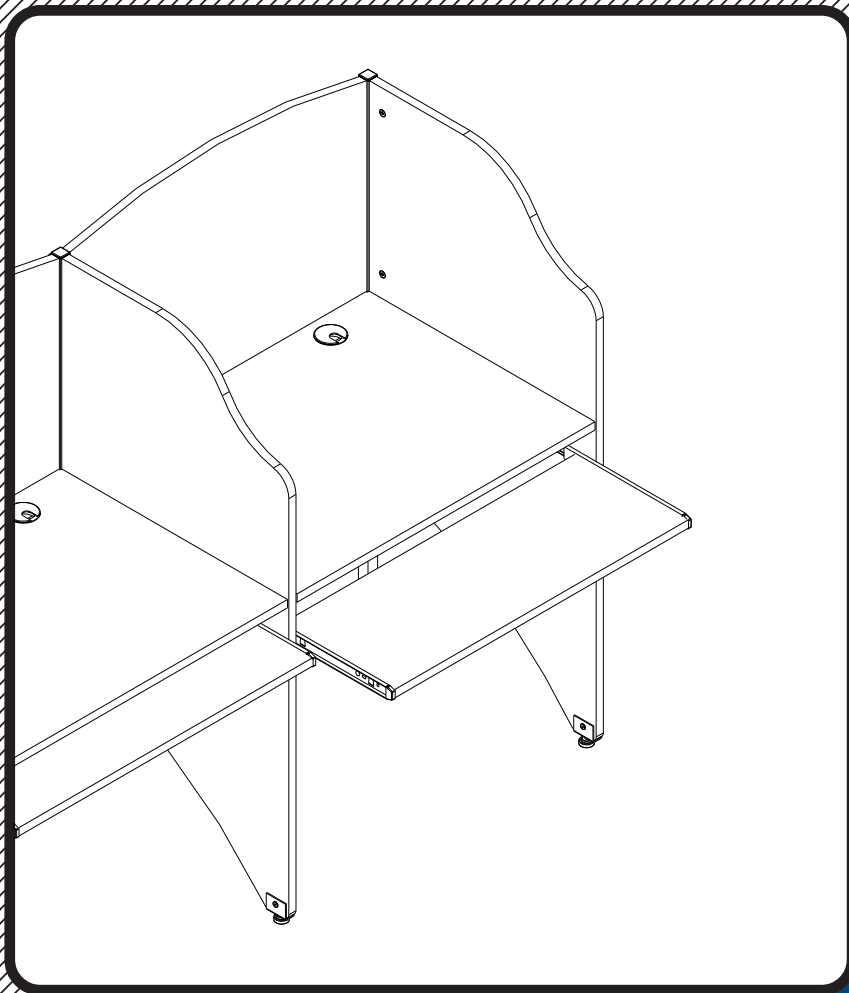



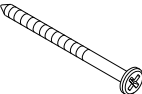



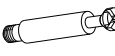






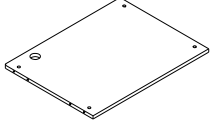
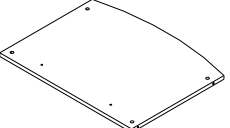
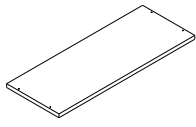
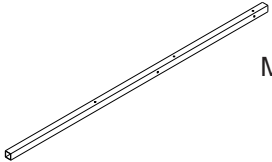
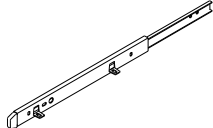
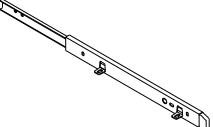
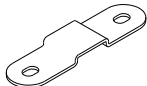
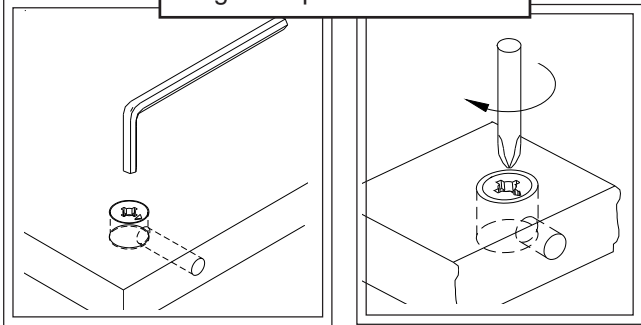


Add-On Floor Carrel



Assembly Instructions

Add-On Floor Carrel

Part	Drawing	Description	Qty	Part	Drawing	Description	Qty				
P-1		Middle Side Panel	1 EA	Hardware List  Socket Screw M5X15 mm 1 EA  Wood Screw #6X1/2 12 EA  Wood Screw #8X2 1/4 2 EA  Interior Threaded Post 1 EA  Washer 4 EA  Cam Lock 11 EA  Cam Post 11 EA  Long Wood Dowel 2 EA  Glide Bracket 1 EA  Glide 2 EA  Grommet Sleeve 1 EA  Grommet Cap 1 EA  Allen Wrench 1 EA							
P-2		Top Panel	1 EA								
P-3		Back Panel	1 EA								
P-4		Keyboard Panel	1 EA								
P-5		Middle Leg	1 EA								
P-6		Left Keyboard Slide	1 EA								
P-7		Right Keyboard Slide	1 EA								
P-8		Ganging Bracket	2 EA								
<div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 0 auto;"> <p>Note: Camlocks can be turned with Allen Wrench, or Large Phillips Screwdriver</p> </div>											
											

Tools required: Phillips Head Screwdriver

Assembly Diagram

To Assemble:

Identify and Separate all the Parts and Hardware.

1. Remove Keyboard from Starter Carrel as shown in illustration # 1a. Remove left leg Assembly from Starter Carrel as shown in illustration # 1b.

Illustration # 1a

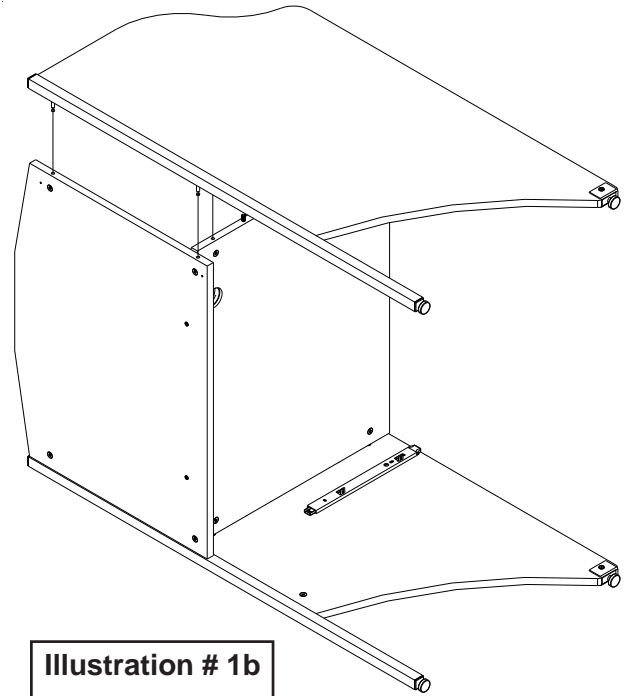
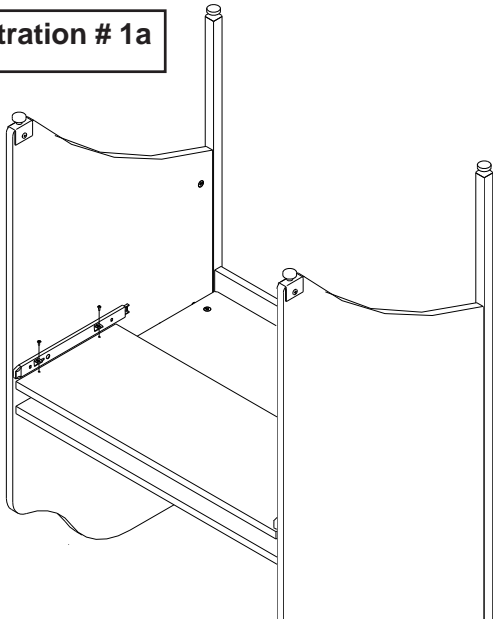


Illustration # 1b

2. Place the Middle Leg (P-5) with the three threaded holes facing up. Install 7 Cam Posts (D) in Leg as shown in illustration # 2.
3. Install 1 Leveling Glide (G) in the bottom of leg as shown in illustration # 2.
4. Tighten Cam Posts (D) using Phillips Screwdriver.

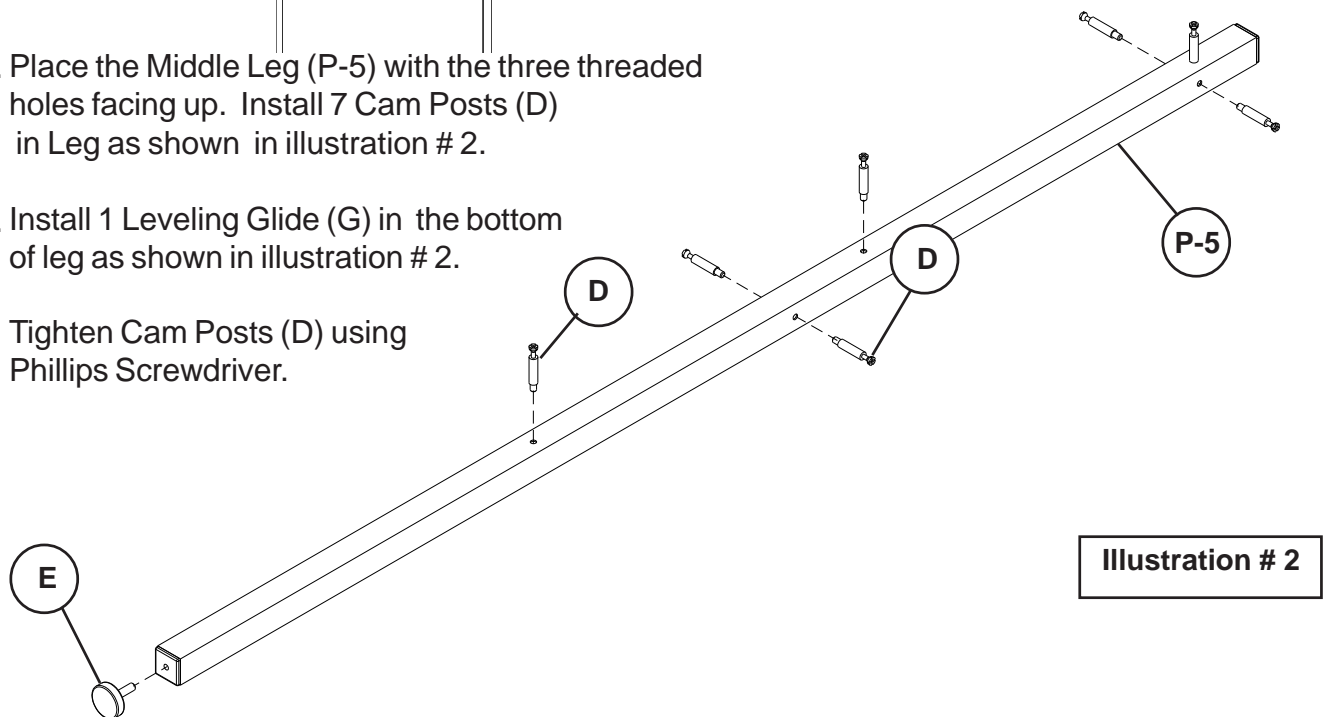


Illustration # 2

5. Place the Middle Side Panel (P-1) with the Camlocks(C) facing up and install 2 each Cam Posts (D) in the 2 threaded insert nuts (Pre-installed) as shown in illustration # 3.

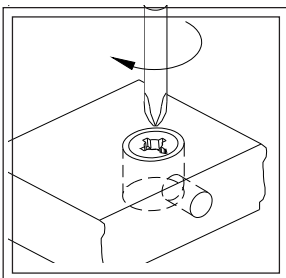
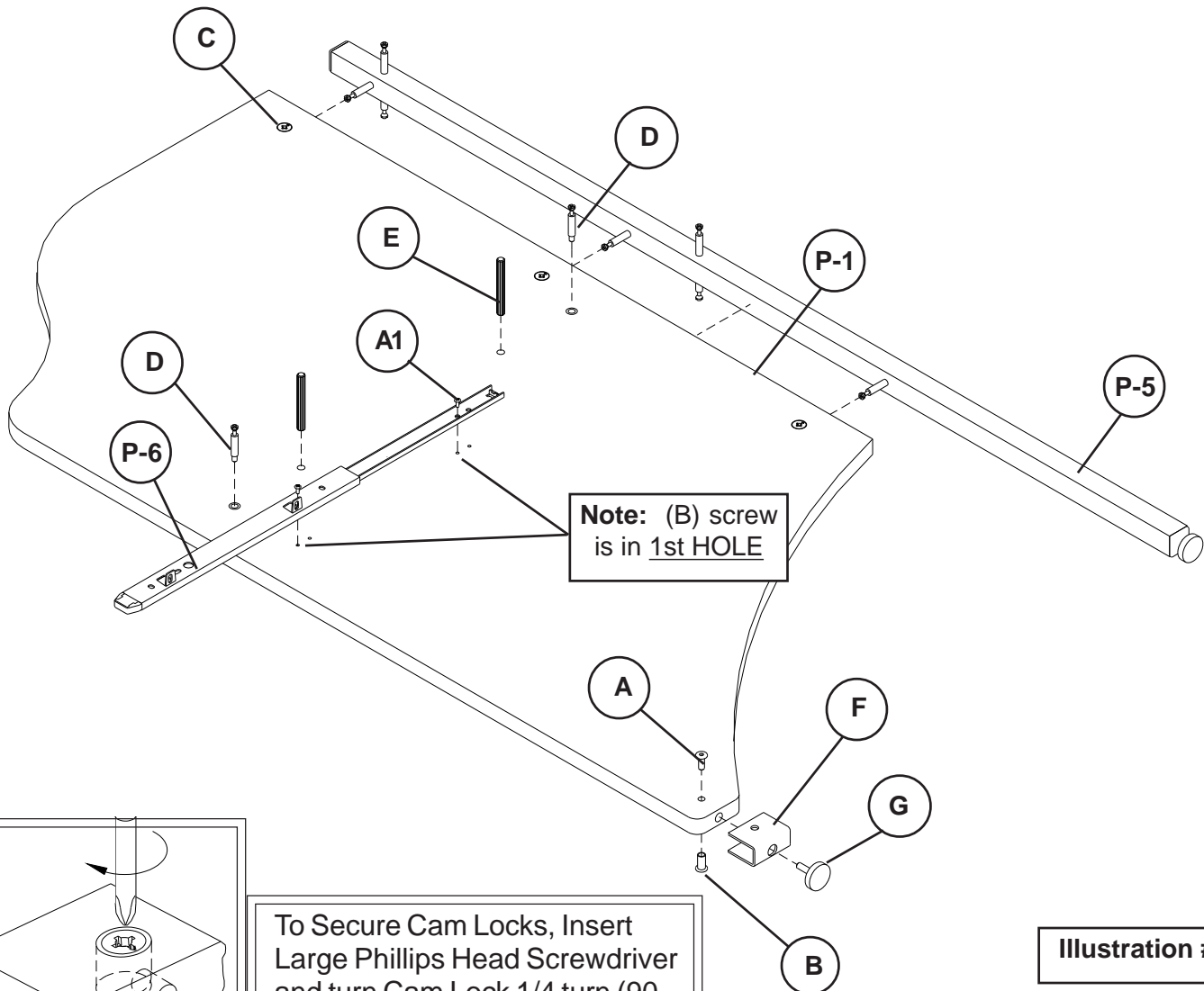
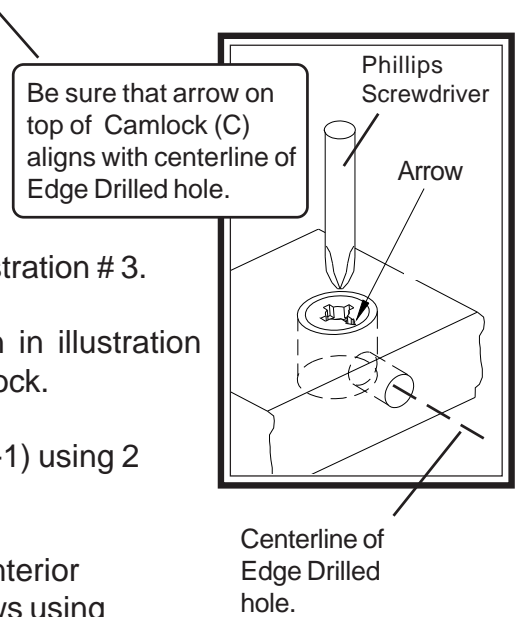
6. Install 2 each Long Dowels (E) into the holes as shown in illustration # 3.

7. Attach Middle Side Panel (P-1) to Middle Leg (P-5) as shown in illustration # 3. Secure by turning the Cam Locks (C) 1/4 turn until they lock.

8. Attach Left Keyboard Slide (P-6) to the Middle Side Panel (P-1) using 2 each Screws (A1) as shown in illustration #3.

9. Attach 1 Glide Bracket (F) using 1 Socket Screws (A) and 1 Interior Threaded Posts (B) as shown in illustration #3. Tighten Screws using Phillips Screwdriver.

10. Insert 1 Glide (G) into the Glide Bracket (F) as shown in illustration #3.

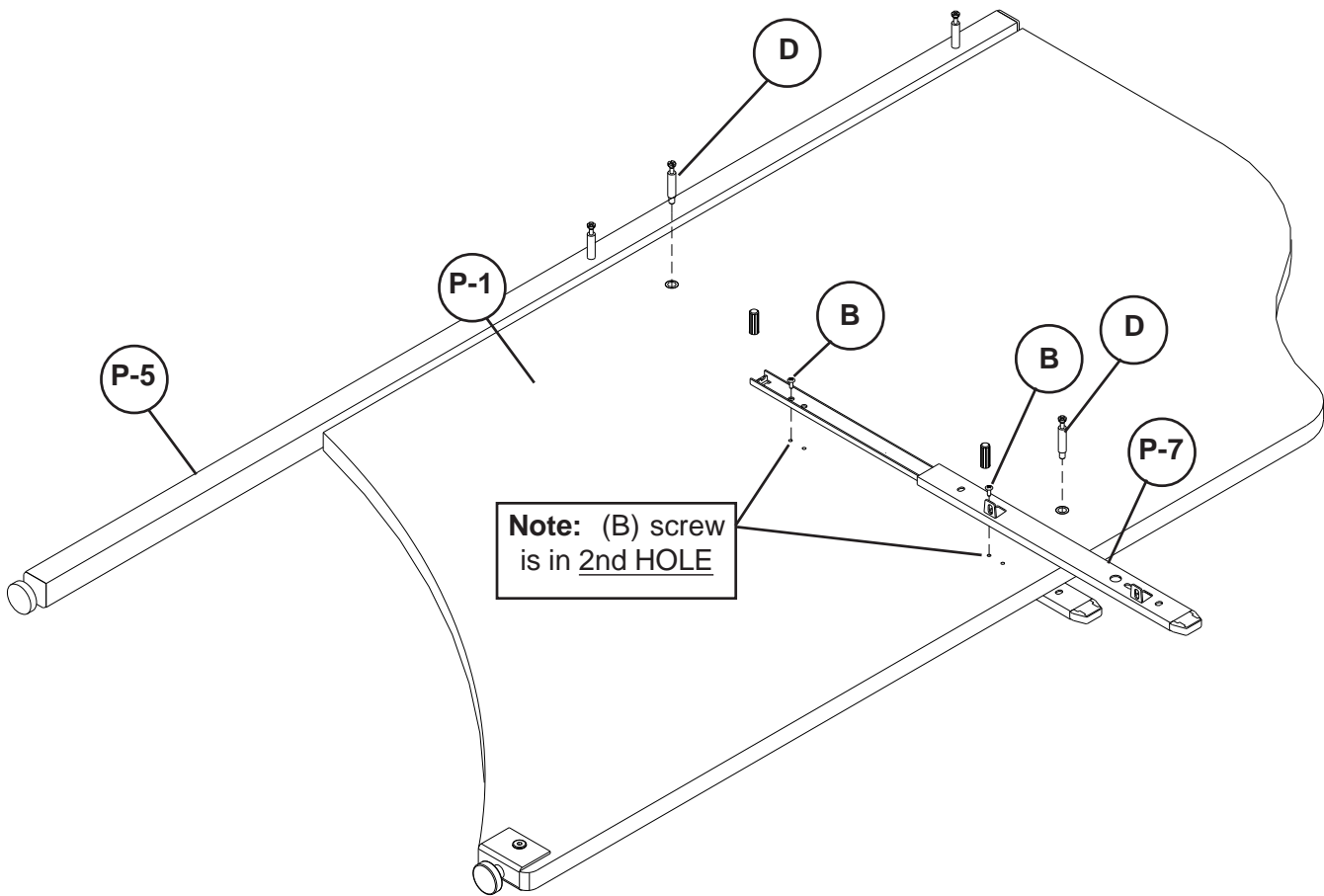


To Secure Cam Locks, Insert Large Phillips Head Screwdriver and turn Cam Lock 1/4 turn (90 degrees) clockwise.

Illustration # 3

11. Turn the Middle Side Panel (P-1) over and install 2 each Cam Posts (D) in the 2 threaded insert nuts (Pre-installed) as shown in illustration # 4.

12. Attach Right Keyboard Slide (P-7) to the Middle Side Panel (P-1) using 2 each Screws (A1) as shown in illustration #4.

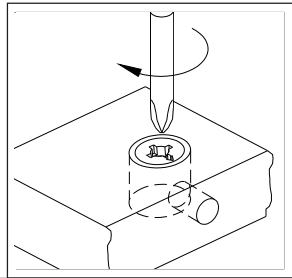


Note: (B) screw is in 2nd HOLE

Illustration # 4

13. Attach Middle Side Panel (P-1) to Top Panel and the Middle Leg (P-5) to the Back Panel of Starter Carrel as shown in illustration # 5.

14. Secure by turning the Cam Locks (C) 1/4 turn until they lock.



To Secure Cam Locks, Insert Large Phillips Head Screwdriver and turn Cam Lock 1/4 turn (90 degrees) clockwise.

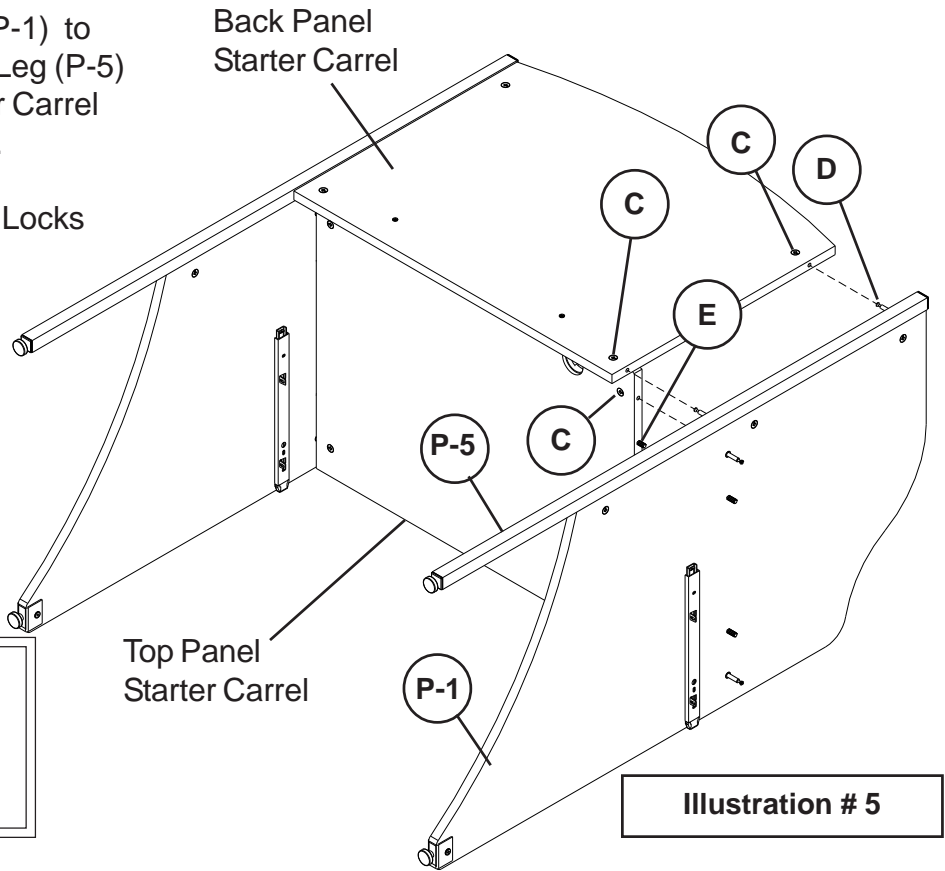


Illustration # 5

15. Slide Top Panel (P-2) over the Wood Dowels (E) and the Camposts (D) in the Middle Side Panel (P-1) as shown in illustration #6. Secure by turning the Cam Locks (C) 1/4 turn until they lock.

16. Slide Back Panel (P-3) over the Camposts (D) in the Middle Leg (P-5) as shown in illustration # 6. Secure by turning the Cam Locks (C) 1/4 turn until they lock.

17. Secure Back Panel (P-3) to Top Panel (P-2) using 2 Wood Screws (A2) as shown in illustration # 6. Tighten Screws using Phillips Screwdriver.

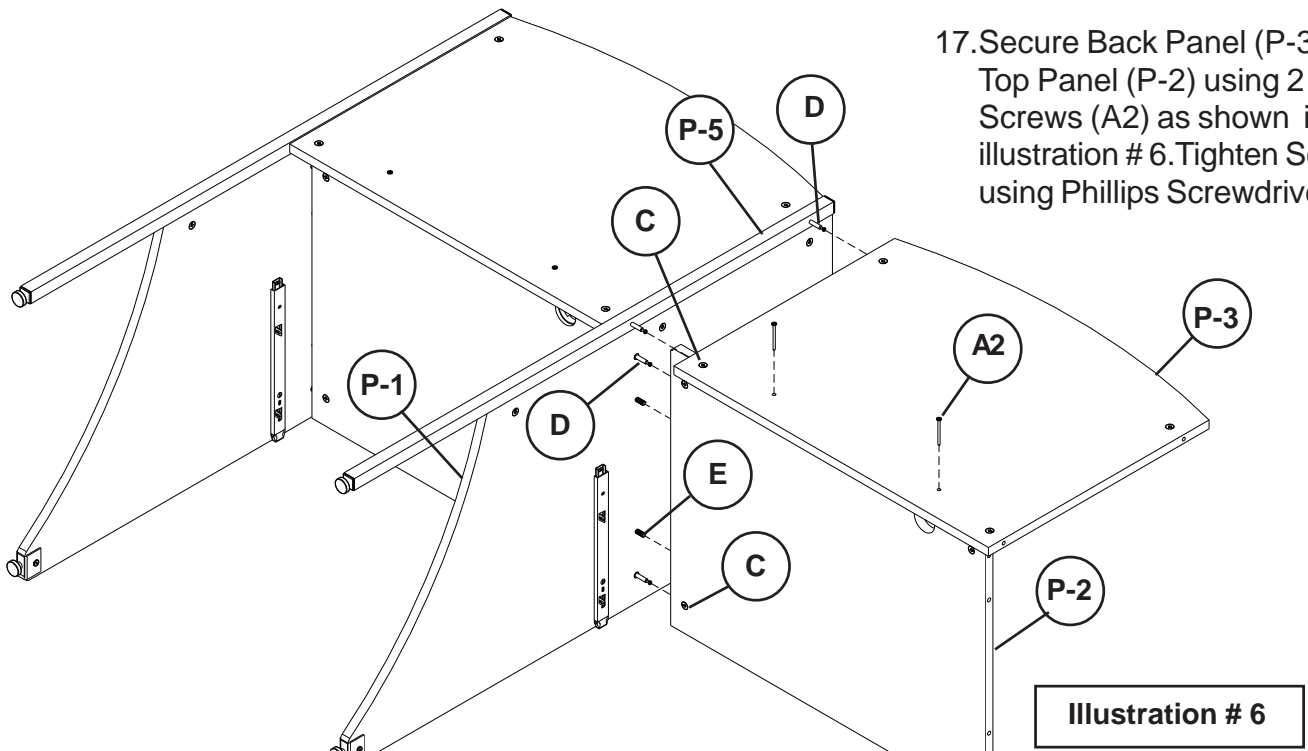
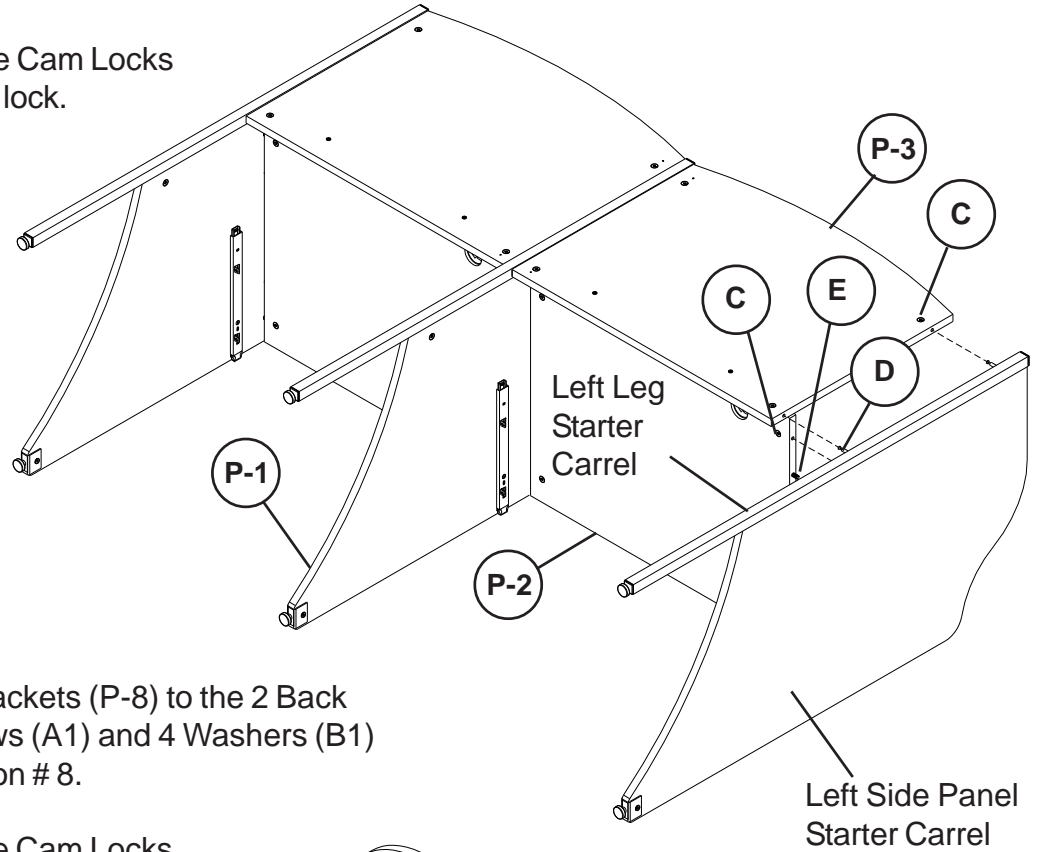


Illustration # 6

18. Attach Left Side Panel and Left Leg from Starter Carrel to Top Panel (P-2) and Back Panel (P-3) as shown in illustration # 7.

Illustration # 7

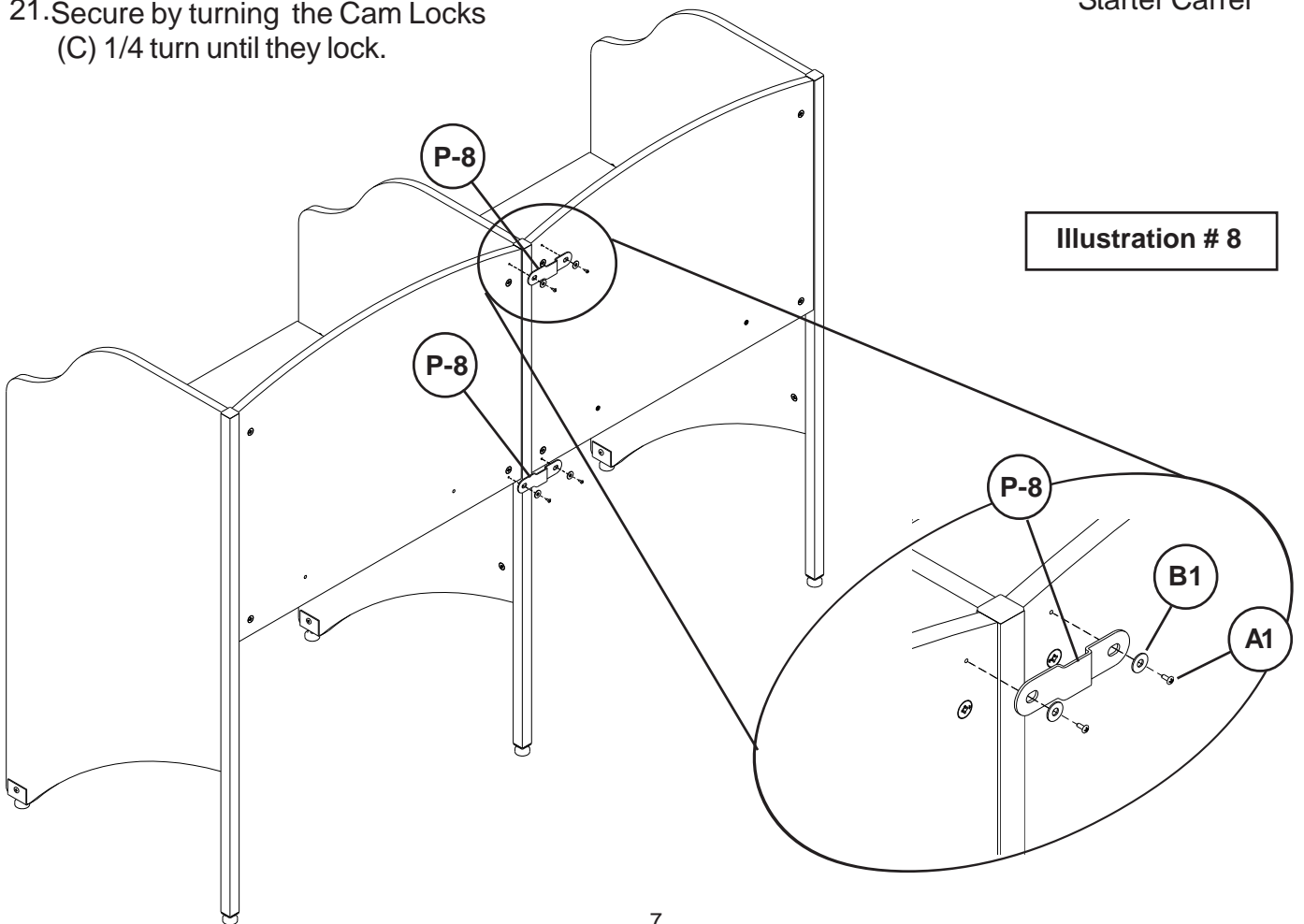
19. Secure by turning the Cam Locks (C) 1/4 turn until they lock.



20. Attach 2 Ganging Brackets (P-8) to the 2 Back Panels using 4 Screws (A1) and 4 Washers (B1) as shown in illustration # 8.

21. Secure by turning the Cam Locks (C) 1/4 turn until they lock.

Illustration # 8



22. Attach 1 Keyboard (P-4) and 1 keyboard from Starter Carrel to Left Keyboard Slides (P-8) and Right Keyboard Slides (P-9) using 4 Wood Screws (A1) and 4 Wood Screws from Starter Carrel as shown in illustration# 9.

23. Tighten Screws (A1) using Phillips Screwdriver.

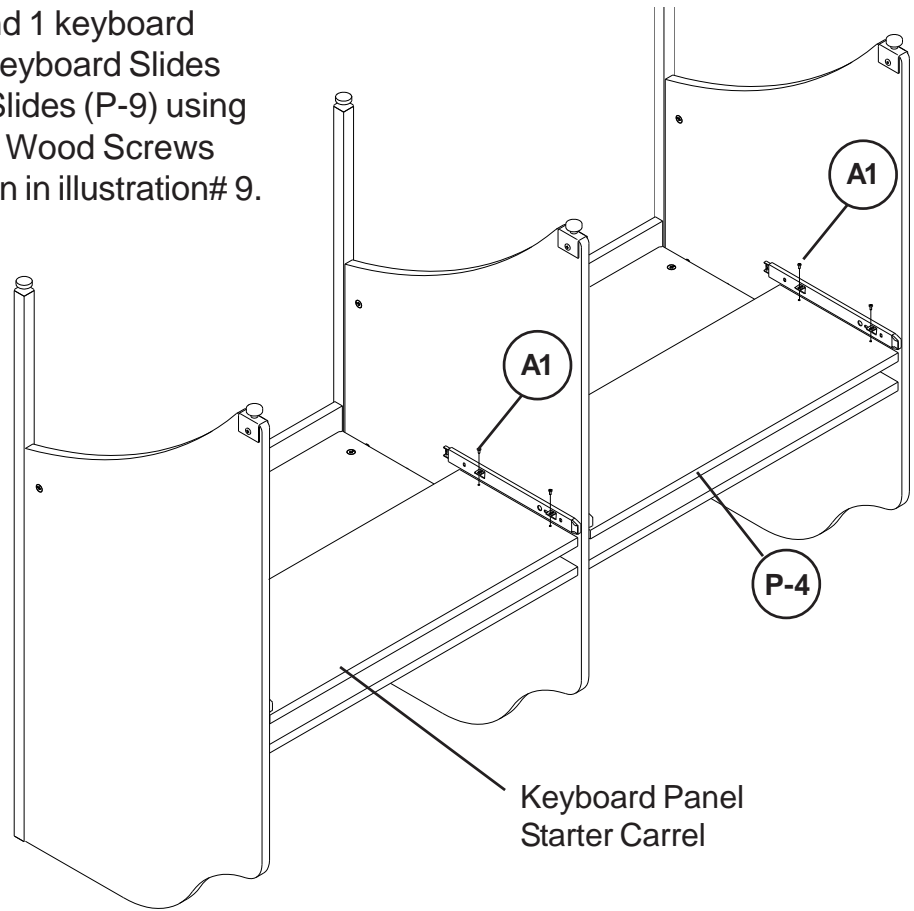
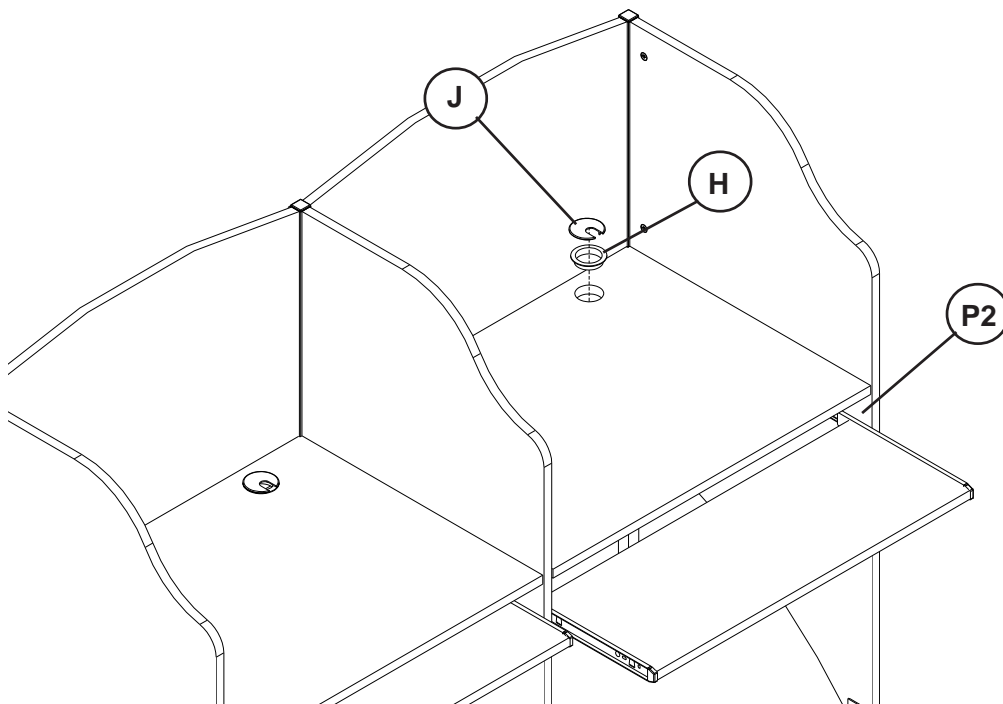


Illustration # 9
Keyboard Slide Assembly

To install Grommets:

24. Insert Grommet Sleeve (H) in Round opening in Top Platform (P-2) as shown in illustration #10.

25. Snap Grommet Cap (J) into Grommet Sleeve (H) as shown in illustration #10.



Grommet installation
Illustration #10