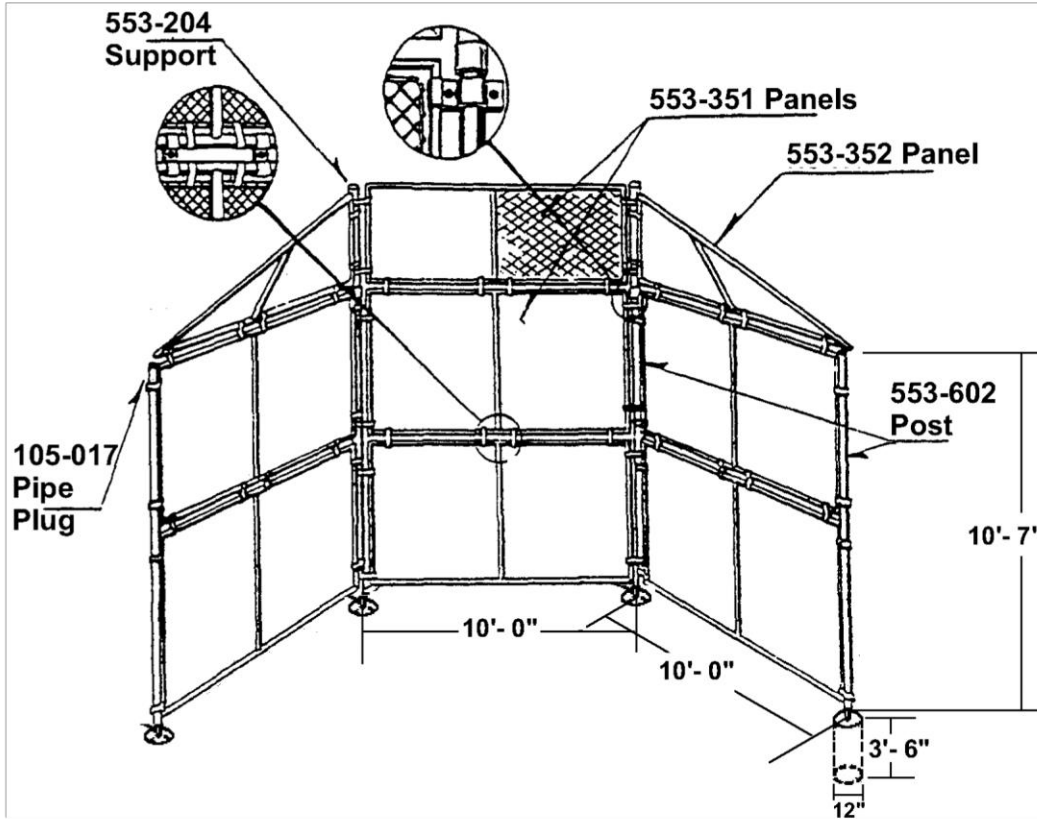


**551-410 Baseball Backstop without Hood**

**551-411 Baseball Backstop with Hood**

**IMPORTANT**

Please retain this instruction sheet in your files. It contains important maintenance instructions, as well as replacement parts information.



<u>551-410 WITHOUT HOOD</u>			
1	CTN		Hardware Bag
6	WF	553-351	Panels
4	PIPE	553-602	2 3/8" OD x 13' 0"
			<u>HARDWARE BAG</u>
4		105-017	2 3/8" Pipe Plug
12 pr		551-511	1" x 1" Saddle Clamps
24 pr		555-512	1" x 2 3/8" Saddle Clamps
			<u>Clamps</u>
48		126-505	5/16" x 1 1/4" Carriage Bolts
			<u>Bolts</u>
12		116-504	5/16" x 1" Hex Bolts
60		326-501	5/16" Lock Washers
60		216-501	5/16" Hex Nuts

<u>551-411 WITH HOOD</u>			
1	CTN		Hardware Bag
2	PIPE	553-204	Hood Support
7	WF	553-351	Panel
2	WF	553-352	Panel
4	PIPE	553-602	2 3/8" OD x 13' 0"
			<u>HARDWARE BAG</u>
4		105-017	2 3/8 OD Pipe Plugs
			<u>Clamps</u>
24 pr		555-511	1" x 1" Saddle Clamps
			<u>Clamps</u>
32 pr		555-512	1" x 2 3/8" Saddle Clamps
			<u>Clamps</u>
64		126-505	5/16" x 1 1/4" Carriage Bolts
			<u>Bolts</u>
24		116-504	5/16" x 1" Hex Bolts
88		326-501	5/16" Lock Washers
88		216-501	5/16" Hex Nuts
1		416-400	1/4" Socket Key
2		196-803	1/2" x 3/4" Socket Set Screw

1 CTN	6 WF	4 PIPE	11 Total Pcs.
	480# Total Weight		CLASS 70

1 CTN	9 WF	6 PIPE	16 Total Pcs.
	530# Total Weight		CLASS 70

**551-410 Baseball Backstop without Hood**  
**551-411 Baseball Backstop with Hood**

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**TOOLS NEEDED FOR THE JOB:**

Post Hole Digger  
Level  
15 cu. ft. of Pre-Mix Concrete

Crescent Wrench  
5/16" Socket Wrench

**GENERAL ASSEMBLY INSTRUCTIONS**

1. Check each piece carefully and remove any sharp projections that may have been caused by shipping.
2. DO NOT Tighten nuts more than hand-tight until the entire assembly is completed.
3. All threaded ends of bolts protruding beyond nuts should be cut off and peened over to remove any sharp edges.

**SPECIFIC ASSEMBLY INSTRUCTIONS:**

1. Mark and dig footing holes as shown on page one.
2. Assemble one center section of backstop on ground with bottom of upright posts at the front edge of the footing holes.
3. Hand-tighten all bolts securely.
4. Raise assembly into position in footing holes.
5. Assemble each additional section in a similar manner. Raise and attach to sections already in place.
6. **(for 551-411 model only)** Add hood sections.
7. Plumb and level backstop. Tighten all bolts securely.
8. Pour footings. Place bricks or old cement chunks below the posts to allow wet cement under the post.
9. Allow 48 hours to allow concrete to dry before using the equipment.

**MAINTENANCE:**

- Check periodically for loose bolts and/or broken parts and tighten or replace them immediately.